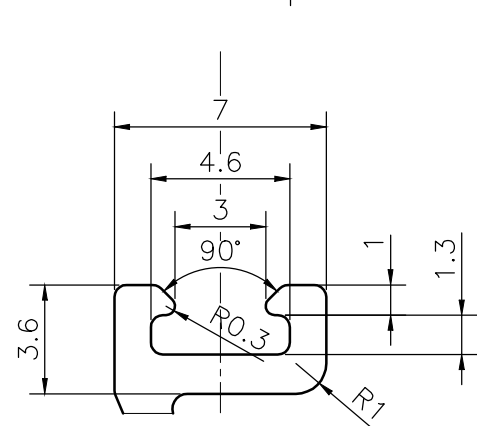


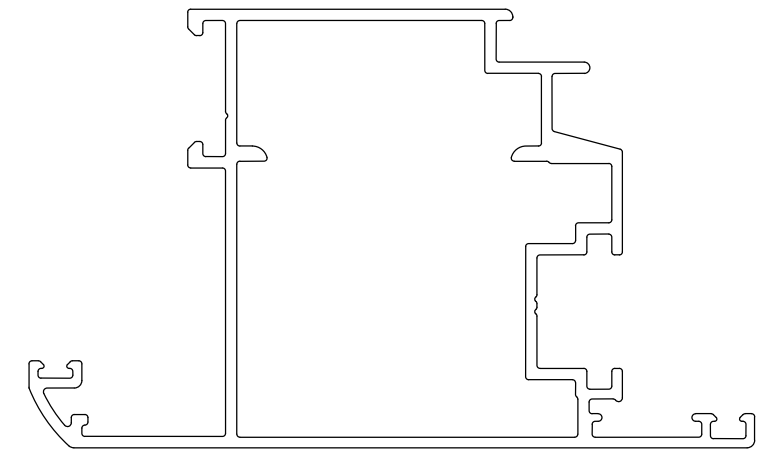
X104084



Technical drawing of a cross-shaped part with the following dimensions:

- Horizontal width: 1.5
- Vertical height: 1.3
- Inner vertical segment height: 2.35
- Inner horizontal segment width: 0.35
- Inner corner radius: R0.5

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 -25.0	±0.30	±0.40	±0.50	±0.60
25.0 -50.0	±0.50	±0.60	±0.80	±0.90
50.0 -100	±0.70	±0.90	±1.10	±1.30
100 - 150	—	±1.10	±1.30	±1.50
150 - 200	—	±1.3	±1.50	±1.80
200 - 300	—	—	±1.70	±2.10
300 - 450	—	—	—	±2.80



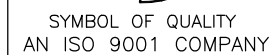
Technical drawing of Detail C, showing a cross-section of a mechanical part. The drawing includes the following dimensions and features:

- Overall width: 7
- Inner width: 4.7
- Inner width: 3
- Angle: 90°
- Radius: R0.3
- Radius: R7

r= 0.50 RADIUS (2 PLACES)
F= FULL RADIUS (3 PLACES)
V= 0.30x90° V-GROOVE (3 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= $\pm 2^\circ$
4. FLATNESS= 0.007xWIDTH

CONTROLLED COPY



BHIWADI-301019 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

SAY METAL LLP, GURUGRAM

AS PER CAD DRAWING

6063 T6

WINDOW SECTION

DRAWN	ASHUTOSH	03-06-2025
CHECKED	PARVESH	26-06-2025
APPROVED	J.N.RAI	26-06-2025

AREA	mm ²	517.527
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WEIGHT kg/m	1.397
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P-JAL-B-1079	7000000445.3
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X104084	X104084
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