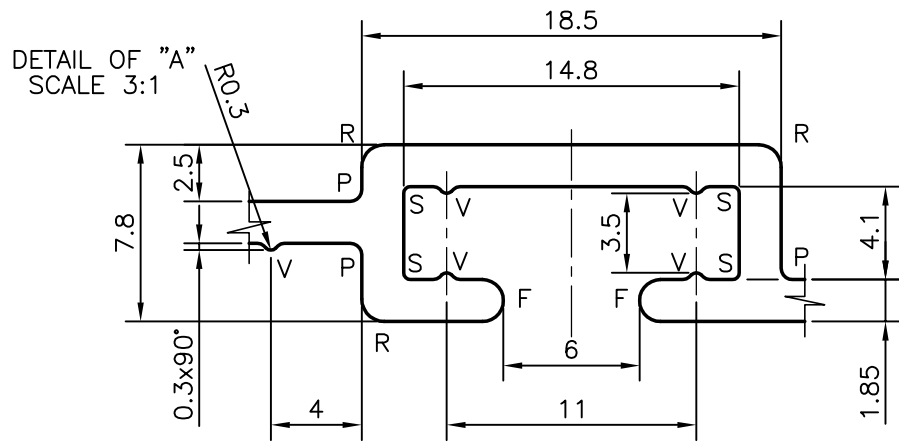
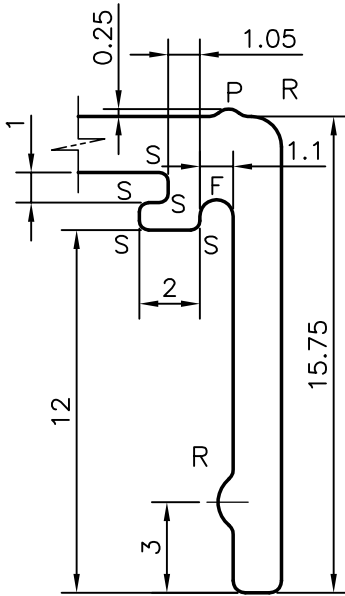


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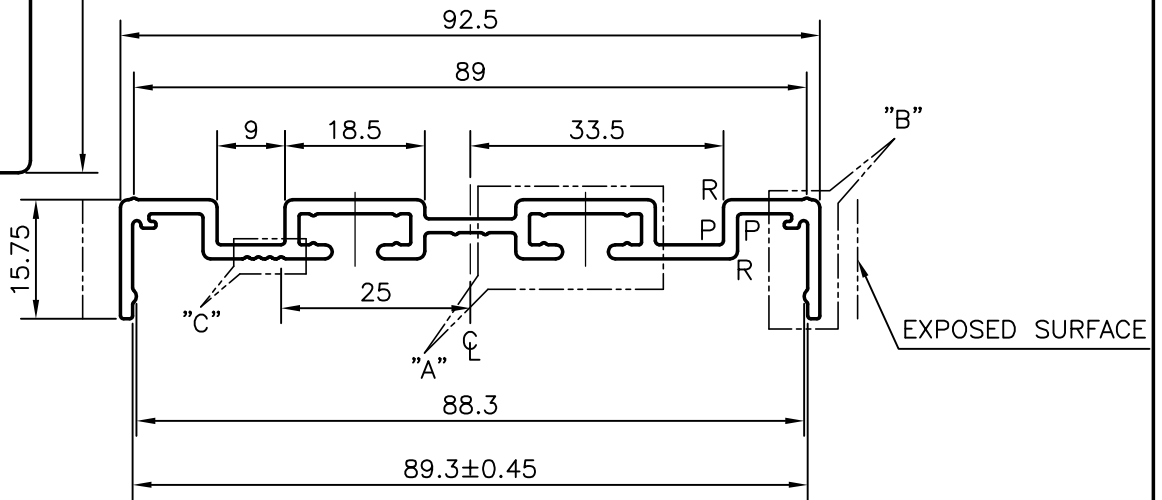
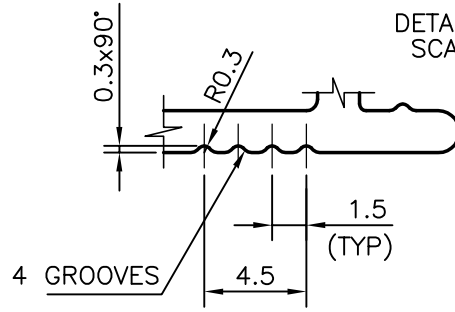
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DETAIL OF "B"  
SCALE 4:1



DETAIL OF "C"  
SCALE 4:1



GENERAL WALL THICKNESS = 1.85 mm

R = R1.00 mm (14 PLACES)

P = R0.50 mm (12 PLACES)

S = R0.30 mm (18 PLACES)

F = FULL RADIUS (6 PLACES)

V = VEE-GROOVE 0.3x90° (10 PLACES)

SECTION TO BE SYMMETRICAL ABOUT CENTER LINE



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PRASANNA.H	11-02-2009
CHECKED		
APPROVED		

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER BS:EN-755 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm <sup>2</sup>	322.542
PERIMETER mm.	347.771
WEIGHT kg/m	0.871

PARTY'S NAME KOMFORT OFFICE ENVIRONMENTS PLC., U.K.

DRAWING No. SECTION No.

PARTY'S DRAWING No. D4-PSQ1 ISSUE-7

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ALLOY & TEMPER 6063 T6

X1083

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DESCRIPTION POLAR-100 RECESS HEAD CHANNEL