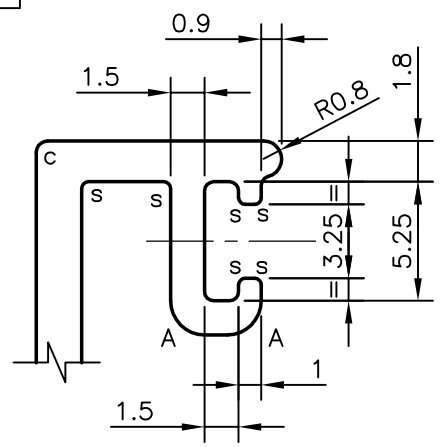
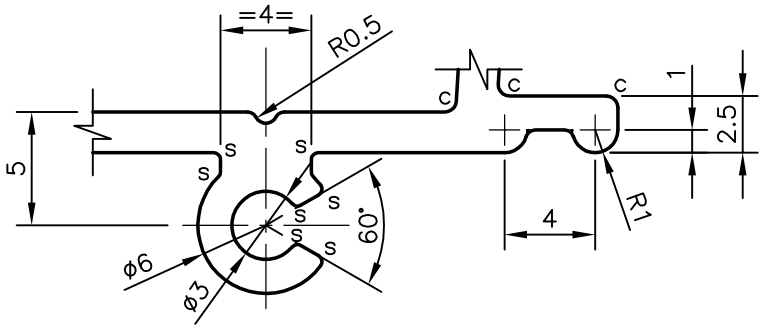
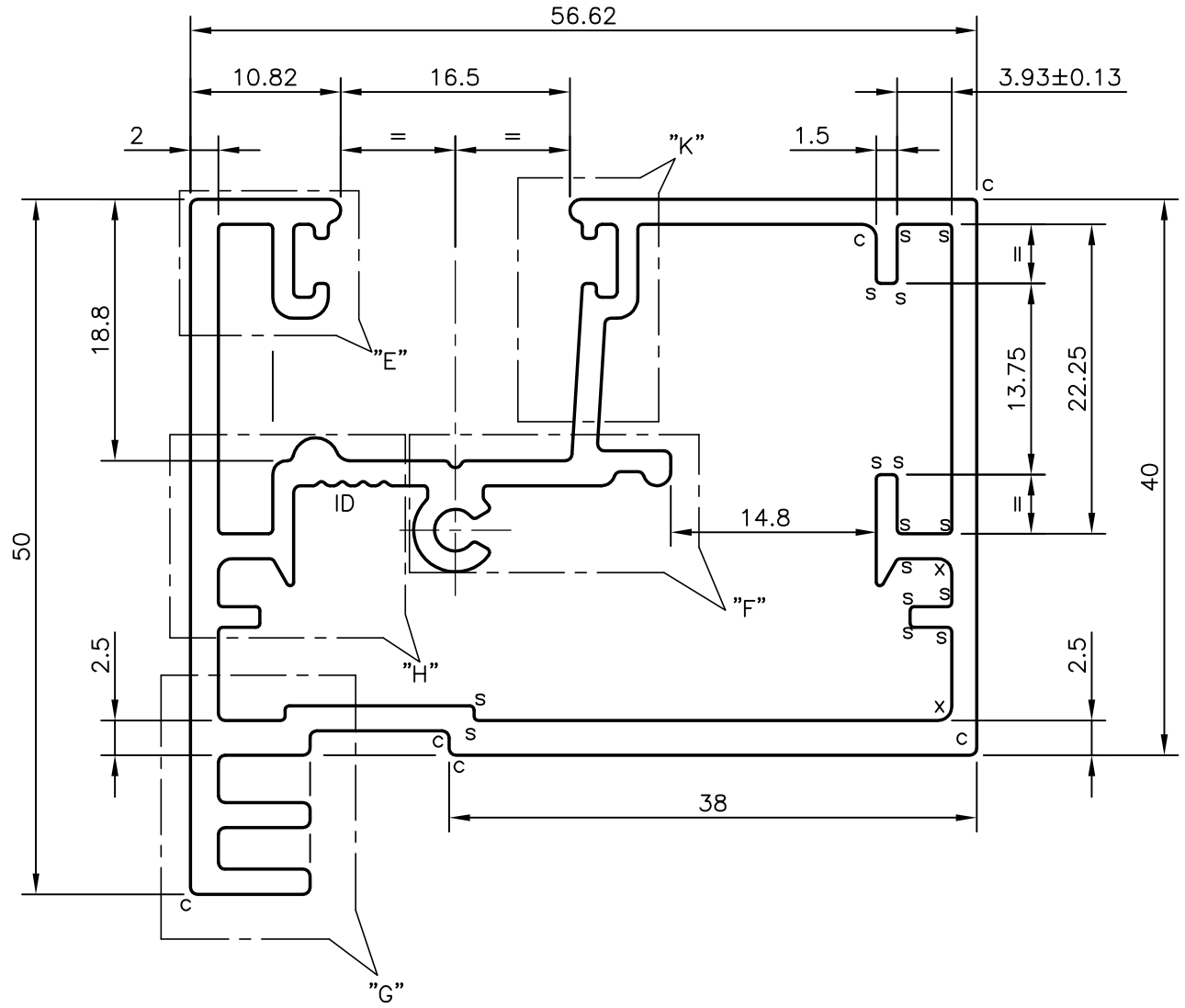
P-7237-1
22393
X1146

DETAIL OF "E"
SCALE 3:1

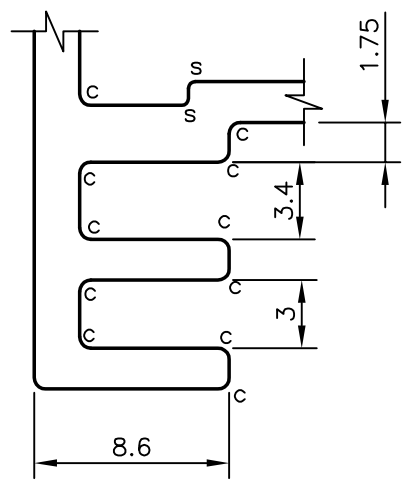


DETAIL OF "F"
SCALE 3:1

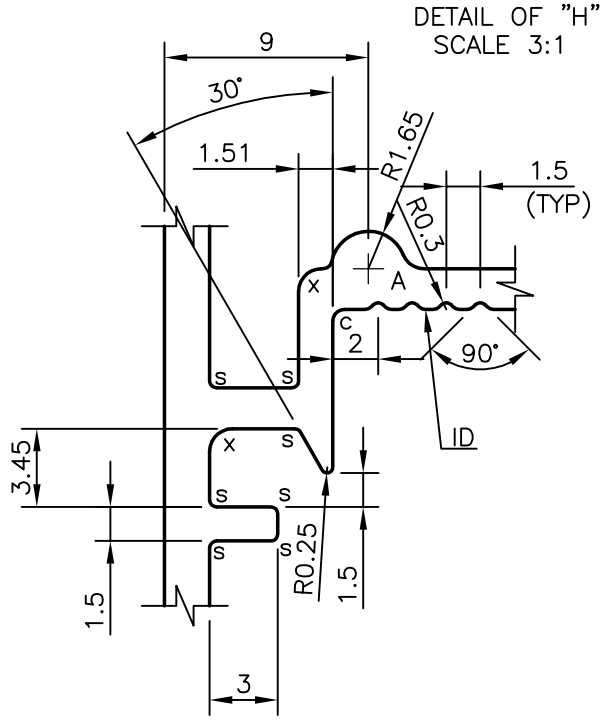




DETAIL OF "G"
SCALE 3:1

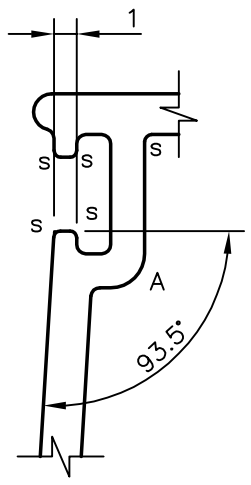


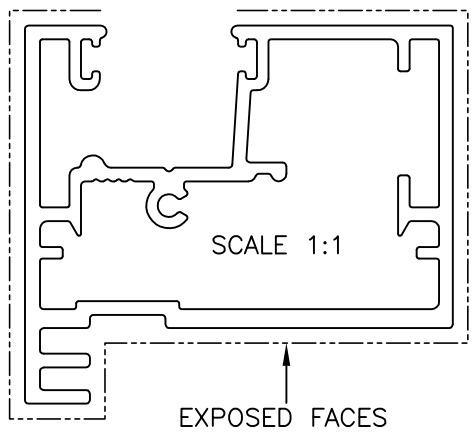
DETAIL OF "H"
SCALE 3:1



NOTE:-
1. UNSPECIFIED WALL THICKNESS = 1.80 mm
2. A = R1.50 mm (4 PLACES)
3. s = R0.30 mm (44 PLACES)
4. c = R0.50 mm (22 PLACES)
5. x = R1.00 mm (4 PLACES)

DETAIL OF "K"
SCALE 3:1





			NAME	DATE
JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE-560073 (INDIA)*	DRAWN	PRASANN. H	22-05-2007
		CHECKED		
		APPROVED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755 UNLESS OTHERWISE SPECIFIED		SCALE		2:1
		AREA mm^2		564.608
		PERIMETER mm.		333.501
		WEIGHT kg/m		1.524
PARTY'S NAME	KOMFORT OFFICE ENVIRONMENTS PLC RHIO, U.K	DRAWING No.		SECTION No.
PARTY'S DRAWING No.	D4-SJ35-ISSUE-1	P-7237-1		-
ALLOY & TEMPER	6063 T6	22393		22393
DESCRIPTION	POLAR SG MULTI DOOR FRAME SECTION	X1146		X1146