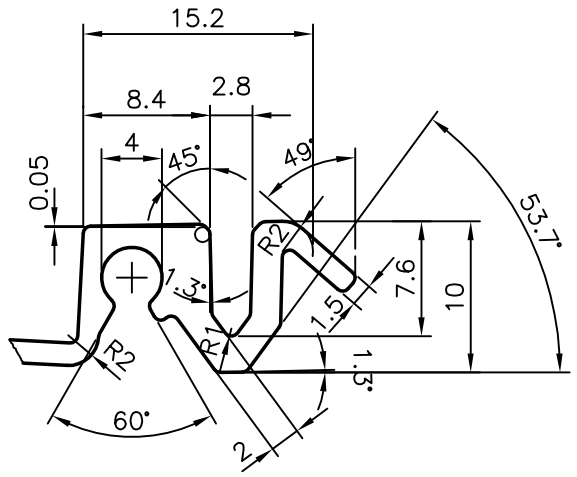
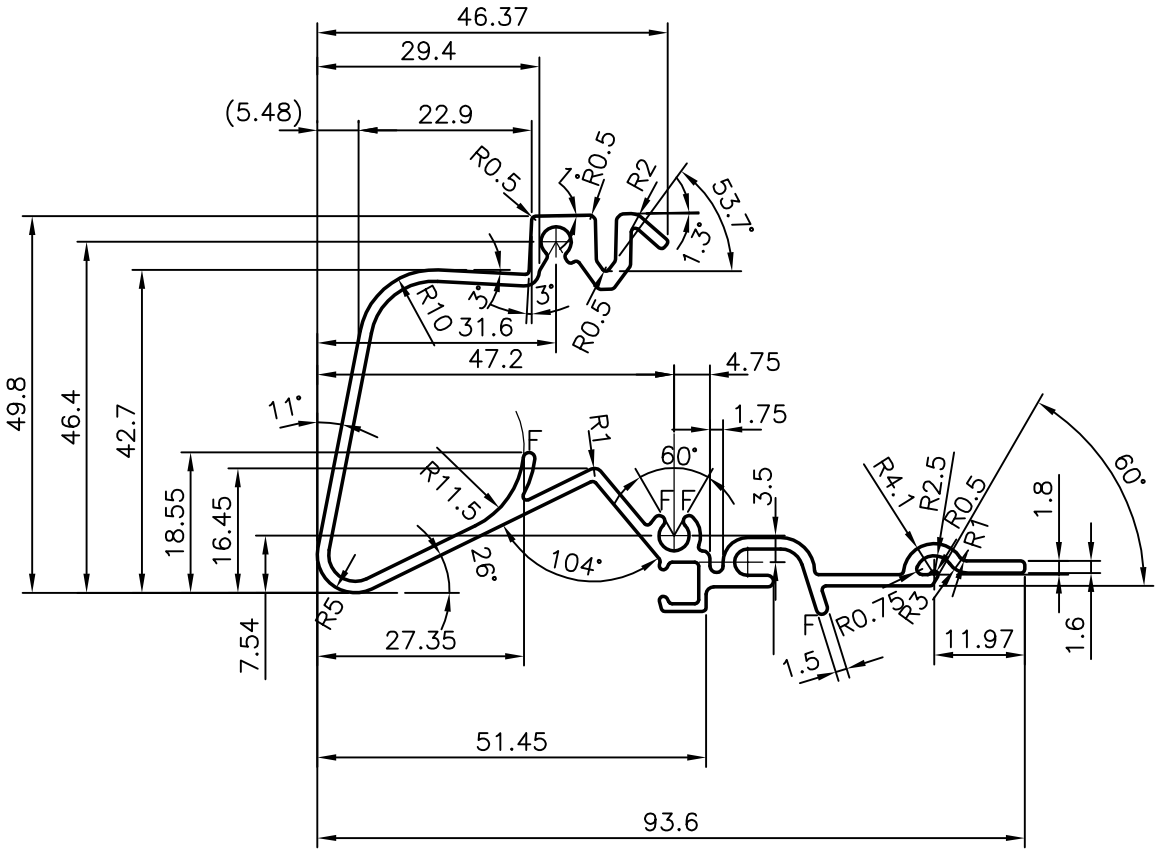
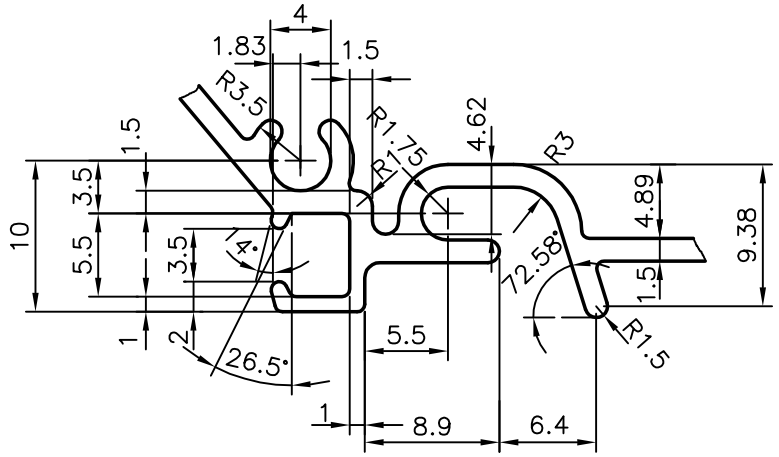
P−9582
X1218



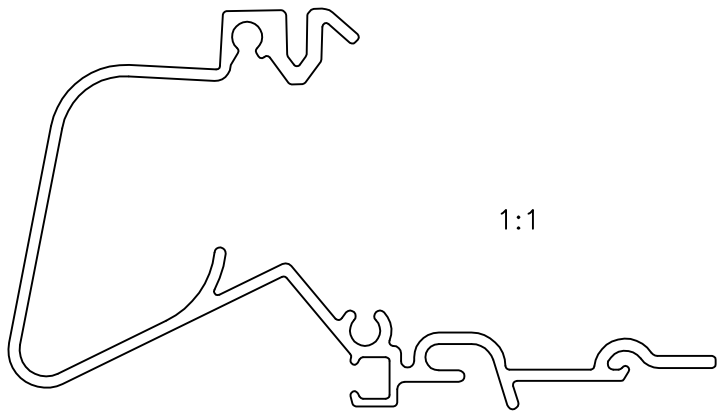




F= FULL RADIUS (5 PLACES)
GENERAL WALL THICKNESS 1.5 mm

UNSPECIFIED RADII 0.5 mm

F = FULL RADIUS (4 PLACES)



JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE−560073 (INDIA)*		NAME	DATE
		DRAWN	J.P.KAUSHIK	22−10−2009
		CHECKED		
		APPROVED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965−1981 UNLESS OTHERWISE SPECIFIED		SCALE		1:1
		AREA mm^2		393.329
		PERIMETER mm.		485.122
		WEIGHT kg/m		1.062
PARTY'S NAME	VOLVO BUSES INDIA PVT. LTD., BANGALORE	DRAWING No.		SECTION No.
PARTY'S DRAWING No.	20876280	P−9582		−
ALLOY & TEMPER	6063 T66	X1218		X1218
DESCRIPTION	TRANSPORT SECTION			