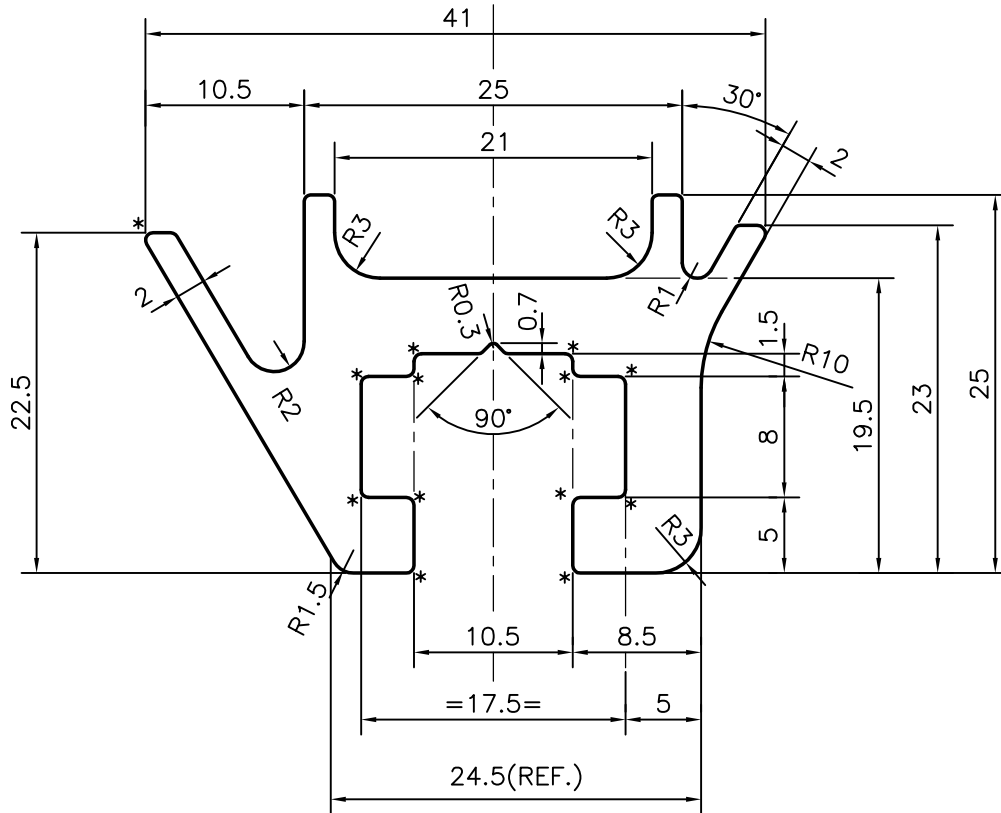
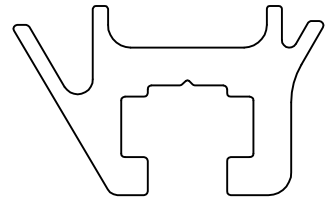


P-10623-1

X1456



**PERMANENT EXCLUSIVE**

\* = RADIUS 0.5 mm ( 13 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	15-12-2010
CHECKED		
APPROVED	S.S.GARG	05-01-2011

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER,IS:3965-1981 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm <sup>2</sup>	384.046
PERIMETER mm.	184.401
WEIGHT kg/m	1.037

PARTY'S NAME	VOLVO BUSES INDIA PVT. LTD., BANGALORE
PARTY'S DRAWING No.	70345653
ALLOY & TEMPER	HE30 WP
DESCRIPTION	SUPPORT RAIL

DRAWING No.	SECTION No.
P-10623-1	-
X1456	X1456