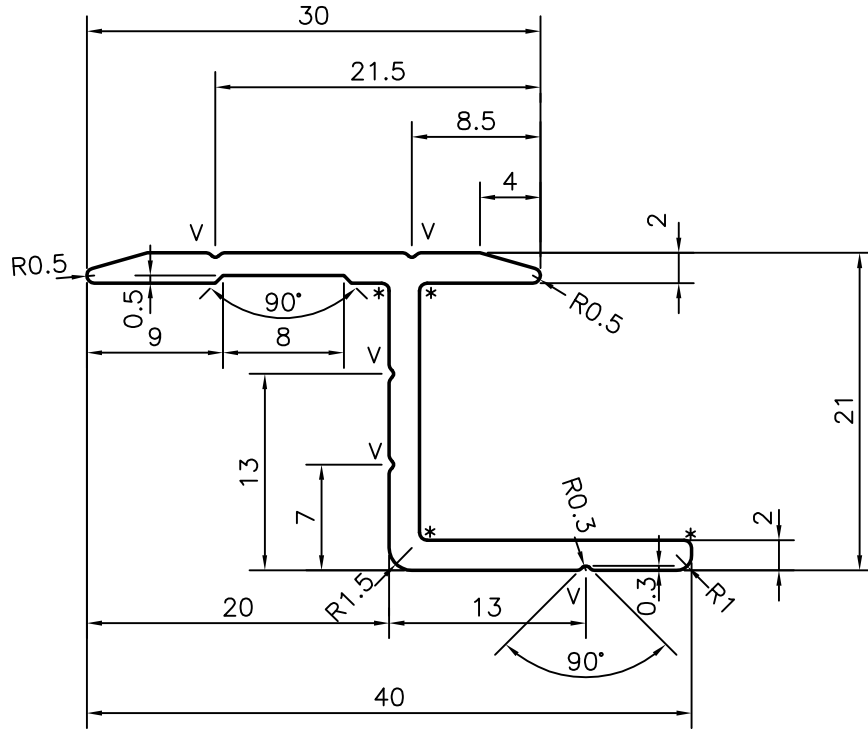
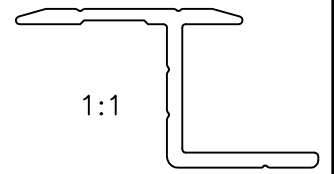


P-10624-1

X1457




PERMANENT EXCLUSIVE

V = V GROOVE 0.3x90° (5 PLACES)

* = RADIUS 0.5 mm (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	J.P.KAUSHIK	15-12-2010
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER,IS:3965-1981 UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	05-01-2011
		SCALE		2:1
PARTY'S NAME VOLVO BUSES INDIA PVT. LTD., BANGALORE		AREA mm ²		123.677
		PERIMETER mm.		134.842
PARTY'S DRAWING No. 70358722		WEIGHT kg/m		0.334
		DRAWING No.		SECTION No.
ALLOY & TEMPER HE9 WP		P-10624-1		-
		X1457		X1457
DESCRIPTION MISC. SECTION				