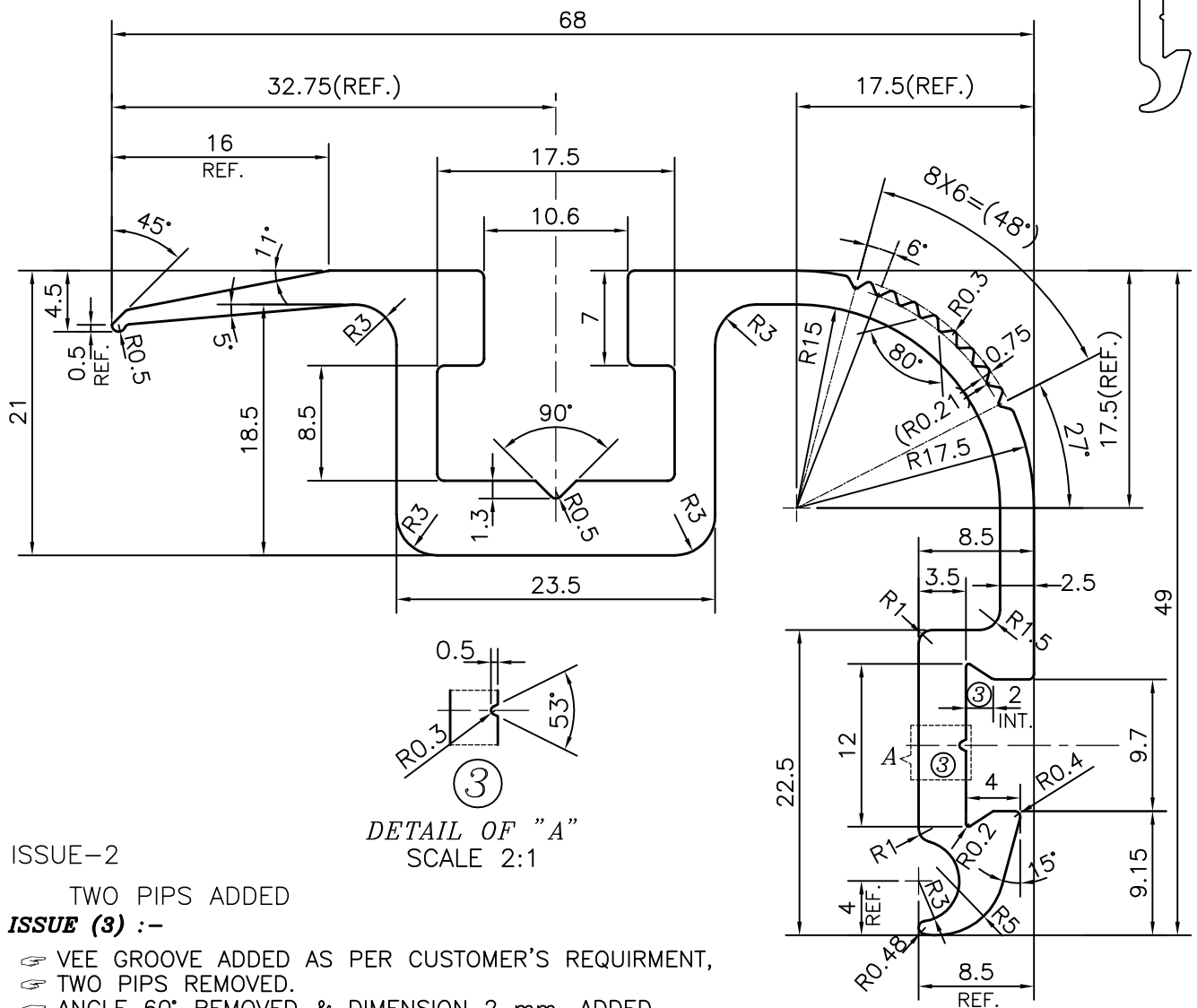
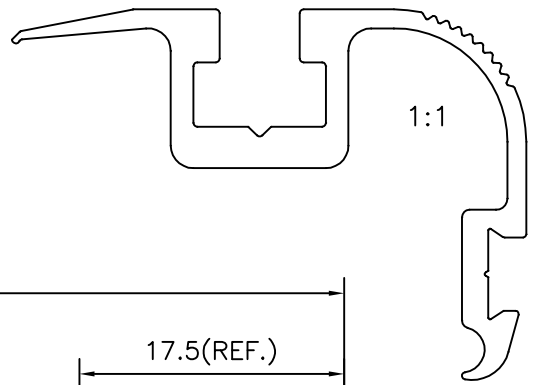


P-10628-1

X1461



DETAIL OF "A"
SCALE 2:1

ISSUE-2

TWO PIPS ADDED

ISSUE (3) :-

- ☞ VEE GROOVE ADDED AS PER CUSTOMER'S REQUIRMENT,
- ☞ TWO PIPS REMOVED.
- ☞ ANGLE 60° REMOVED & DIMENSION 2 mm. ADDED.

PERMANENT EXCLUSIVE

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	29-05-2013
CHECKED		
APPROVED	S.S.GARG	19-08-2014
SCALE		2:1
AREA mm ²		508.761
PERIMETER mm.		321.469
WEIGHT kg/m		1.374
DRAWING No.		SECTION No.
P-10628-1		-
X1461		X1461(ISSUE-3)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER,IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	VOLVO BUSES INDIA PVT. LTD., BANGALORE
PARTY'S DRAWING No.	20571610-ISSUE-2
ALLOY & TEMPER	HE30 WP
DESCRIPTION	MISC. SECTION