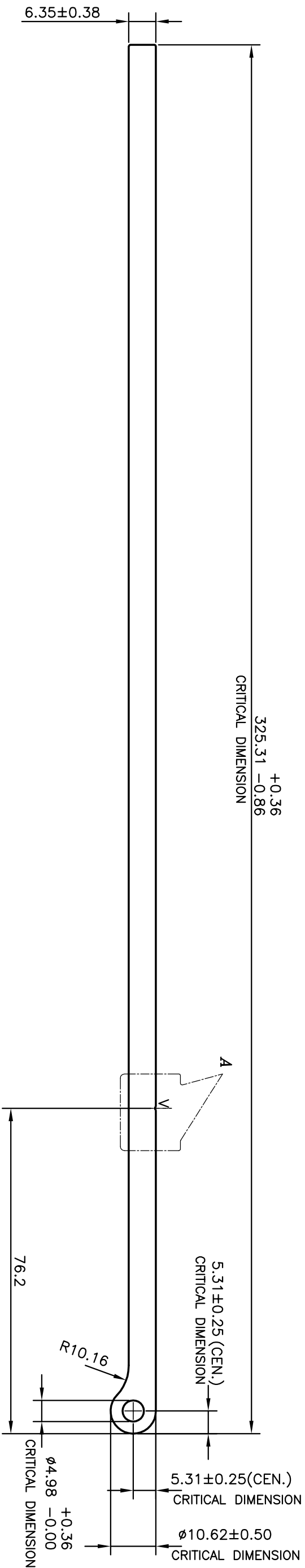


P-11209-1

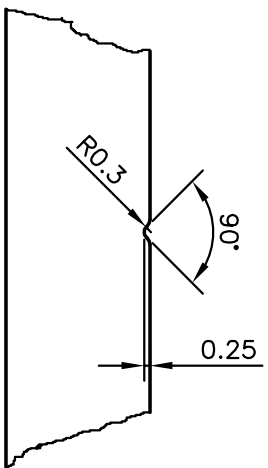
X1548




ALL EXTERNAL SURFACES ARE EXPOSED SURFACE,

1. STRAIGHTNESS = 1.0mm/M
2. TWIST = 1/8"XLENGTH (FEET) = 2.36mm/M
3. FLATNESS = 1.80mm
4. EXTRUSION SHOULD BE FREE FROM BURRS & SHARP EDGE

V = VEE GROOVE 0.25x90° (1 PLACE)



DETAIL OF "A"
SCALE 1:3

 JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		DRAWN	NAME	DATE
		CHECKED	PARVESH	17-09-2011
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER, ANSI H35.2-2009 UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	25-09-2011
PARTY'S NAME	AF FLORENCE MANUFACTURING COMPANY, USA	SCALE	1:1	
PARTY'S DRAWING No.	T461M	AREA mm ²	2076.72	
ALLOY & TEMPER	6063 T6	PERIMETER mm.	663.94	
DESCRIPTION	EXTRUSION W/HOLE-P&C DOOR	WEIGHT kg/m	5.607	
		DRAWING No.	SECTION No.	
		P-11209-1	-	
		X1548	X1548	