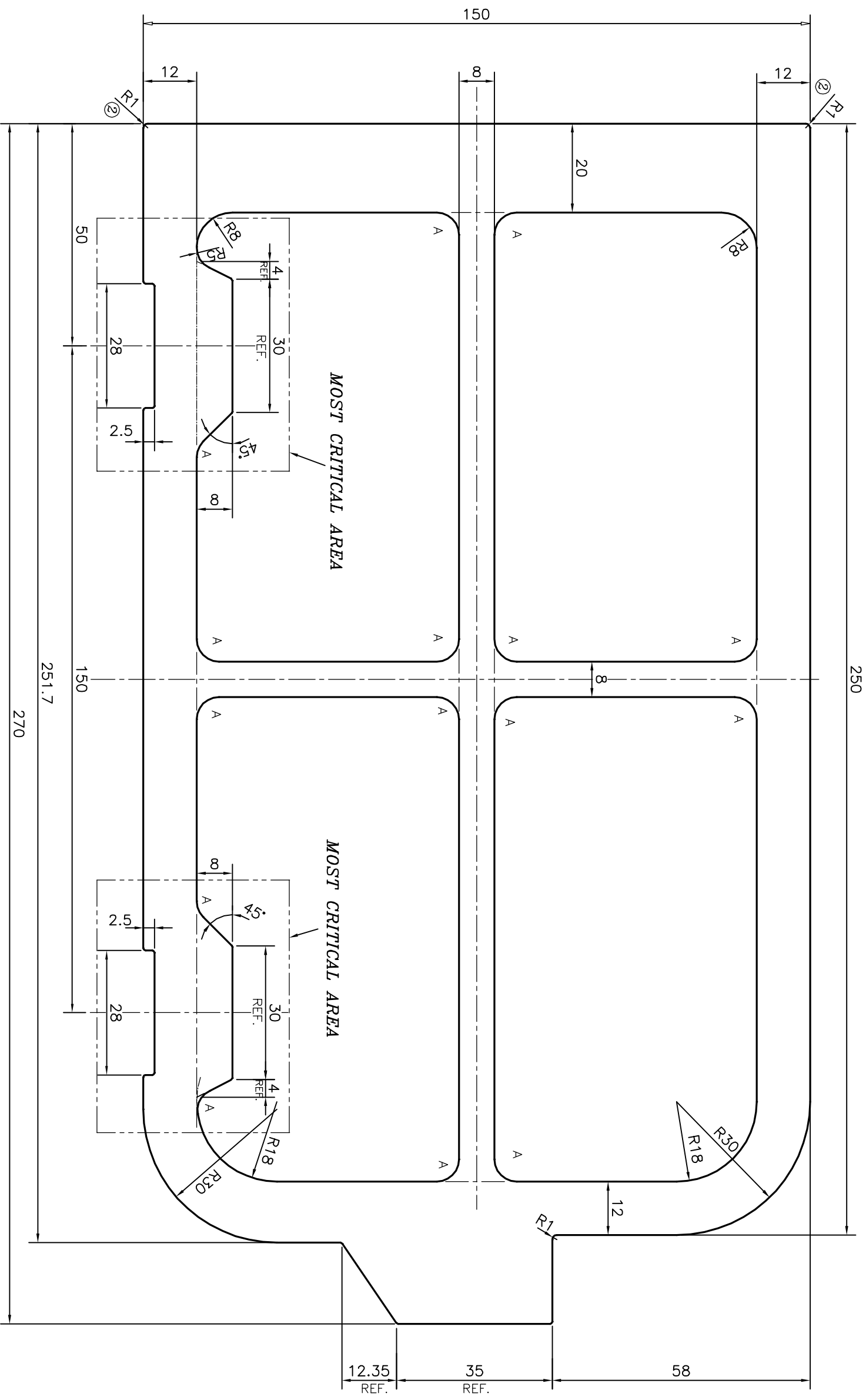


P-13644

X1778



A = RADIUS 5 mm. (15 PLACES)

ISSUE (2) :-

CORNER RADIUS CHANGED FROM 30.00 mm. TO 1.0 mm. AT TWO PLACES.
 WEIGHT ALSO CHANGED FROM 36.529 kg/m TO 37.570 kg/m.

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

| DIMENSION | CD<100 | 100<CD<200 | 200<CD<300 | 300<CD<500 |
|------------|--------|------------|------------|------------|
| UP TO 10mm | ±0.25 | ±0.30 | ±0.35 | ±0.40 |
| 10.0 -25.0 | ±0.50 | ±0.40 | ±0.50 | ±0.60 |
| 25.0 -50.0 | ±0.50 | ±0.60 | ±0.80 | ±0.90 |
| 50.0 -100 | ±0.70 | ±1.10 | ±1.10 | ±1.30 |
| 100 - 150 | - | ±1.10 | ±1.30 | ±1.50 |
| 150 - 200 | - | ±1.3 | ±1.50 | ±1.80 |
| 200 - 300 | - | - | ±1.70 | ±2.10 |
| 300 - 450 | - | - | - | ±2.80 |

| | | | |
|--|------------------------|--|----------------|
| <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p> | | <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p> | |
| <p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED</p> | | | |
| PARTY'S NAME | ACCUMECH-DUBAIL | SCALE | 1:1 |
| PARTY'S DRAWING No. | AS PER AUTOCAD DRAWING | AREA mm ² | 13914.936 |
| ALLOY & TEMPER | 6082 T6 | PERIMETER mm. | 812.37 |
| DESCRIPTION | INDUSTRIAL SECTION | WEIGHT kg/m | 37.570 |
| | | DRAWING No. | SECTION No. |
| | | P-13644 | - |
| | | X1778 | X1778(ISSUE-2) |
| NAME | DATE | | |
| DRAWN PAVESH | 10-06-2015 | | |
| CHECKED | | | |
| APPROVED S.S.GARG | 30-04-2016 | | |