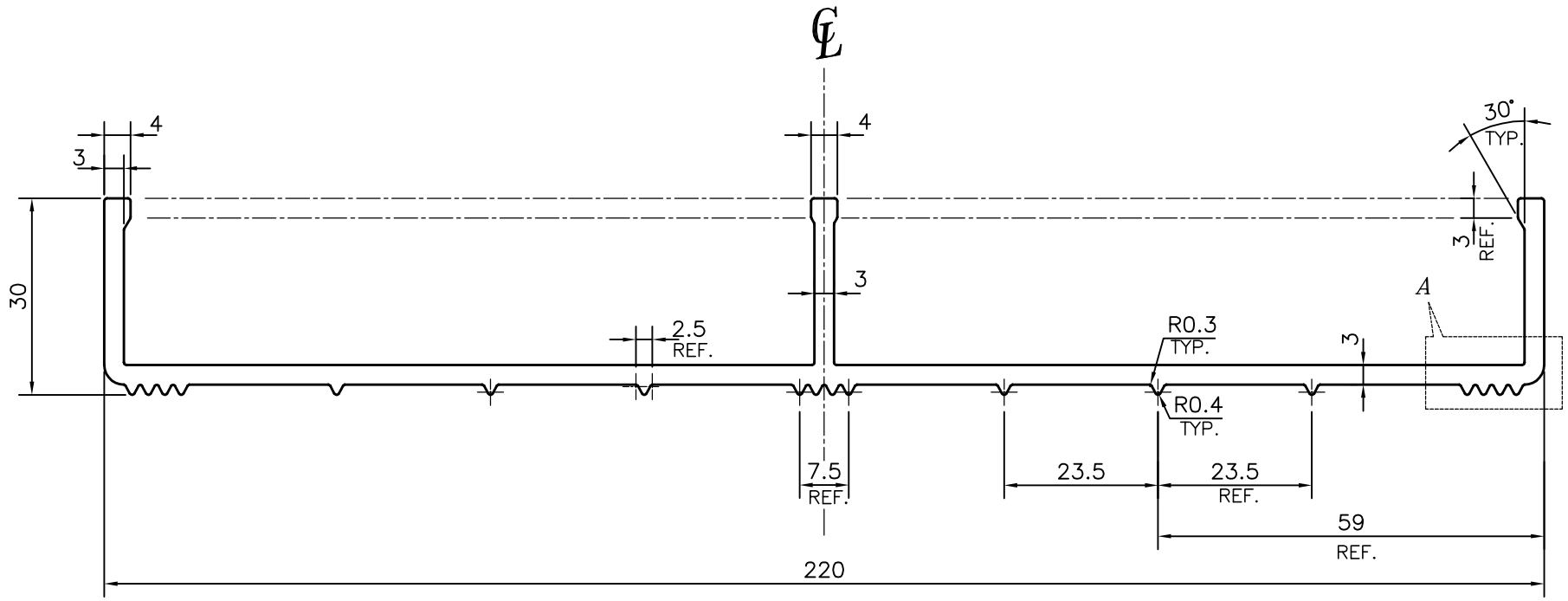
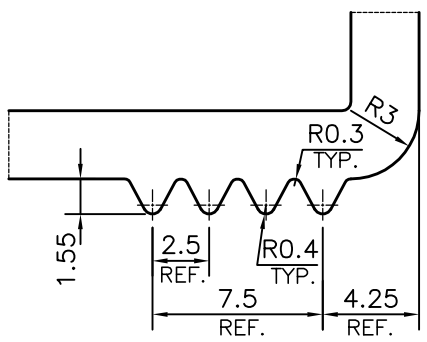
P–13781
X1779





DETAIL OF "A"
SCALE 3:1

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 –25.0	±0.30	±0.40	±0.50	±0.60
25.0 –50.0	±0.50	±0.60	±0.80	±0.90
50.0 –100	±0.70	±0.90	±1.10	±1.30
100 – 150	–	±1.10	±1.30	±1.50
150 – 200	–	±1.3	±1.50	±1.80
200 – 300	–	–	±1.70	±2.10
300 – 450	–	–	–	±2.80

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN–755–9 , UNLESS OTHERWISE SPECIFIED

		NAME	DATE
DRAWN		*PARVESH*	25–07–2014
CHECKED			
APPROVED		S.S.GARG	28–08–2014
SCALE			1:1
AREA mm^2			932.679
PERIMETER mm.			628.586
WEIGHT kg/m			2.518
DRAWING No.		SECTION No.	
P–13781		–	
X1779		X1779	

PARTY'S NAME	PAYNES WHOLESALERS LTD., NEW ZEALAND
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6005 T6
DESCRIPTION	MISC. SECTION