



X = CHAMFER 0.5x45° (42 PLACES)
Z = RADIUS 0.3 mm. (8 PLACES)

ISSUE-2
MARKED PORTION IS REVISED
WEIGHT ALSO CHANGED FROM 6.347 TO 6.393 kg/m

DIMENSION	CD<100	100<CD<200	200<CD<300	300<CD<500
UP TO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>		<p>SCALE 1:1</p>	
PARTY'S NAME	OPEN ACCESS PTY LTD., AUSTRALIA	WEIGHT kg/m	6.393
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING - 3005651R1	DRAWING No.	P-14018
ALLOY & TEMPER	6063 T5	SECTION No.	-
DESCRIPTION	ELECTRICAL SECTION	DRAWING No.	X1802
		SECTION No.	X1802-ISSUE-2

DRAWN	NAME	DATE
CHECKED	PARVESH	17-03-2016
APPROVED	B. NATARAJ	05-05-2016

AREA	mm ²	2367.691
PERIMETER	mm.	1419.433

SCALE	1:1
WEIGHT kg/m	6.393

DRAWING No.	P-14018
SECTION No.	-
DRAWING No.	X1802
SECTION No.	X1802-ISSUE-2