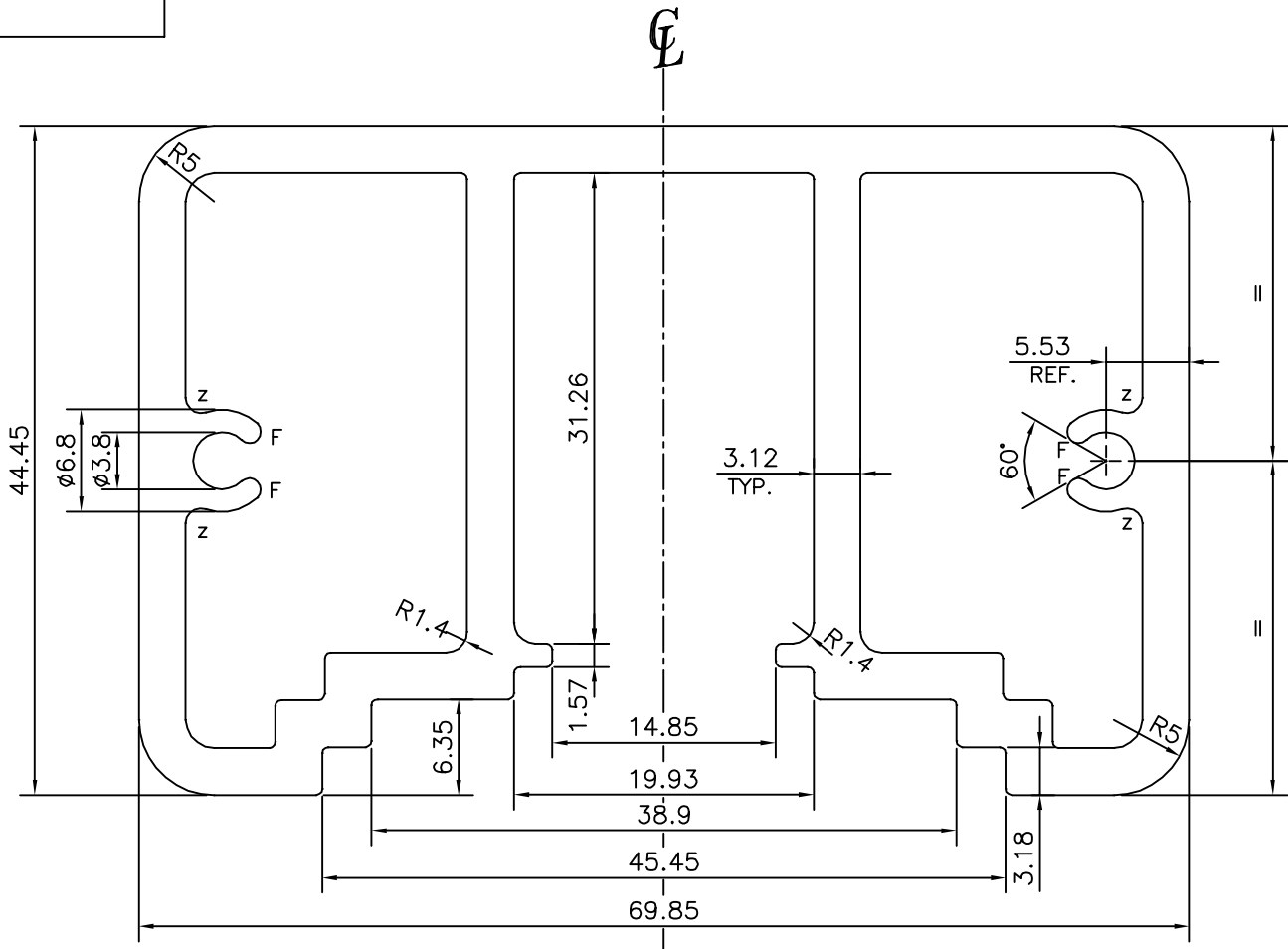
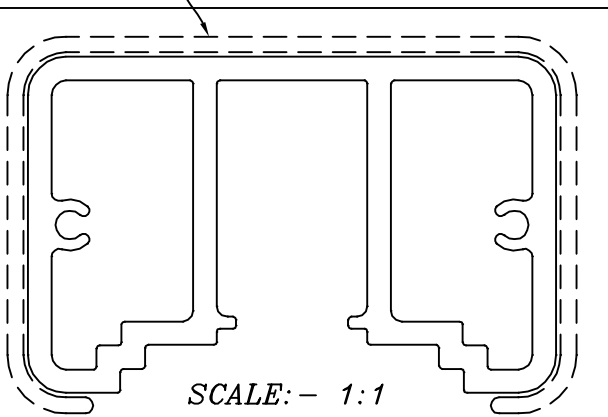


P-14215

X1825



X1826



F = FULL RADIUS (4 PLACES)
Z = RADIUS 1 mm. (4 PLACES)

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

		NAME	DATE
DRAWN		PARVESH	05-12-2014
CHECKED			
APPROVED		S.S.GARG	27-12-2014
SCALE			2:1
AREA mm ²			878.23
PERIMETER mm.			308.544
WEIGHT kg/m			2.371
DRAWING No.		SECTION No.	
P-14215		-	
X1825		X1825	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PROSOURCE INDL. SOLUTIONS INC., CANADA
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T5
DESCRIPTION	HANDRAIL SECTION - TOP RAIL