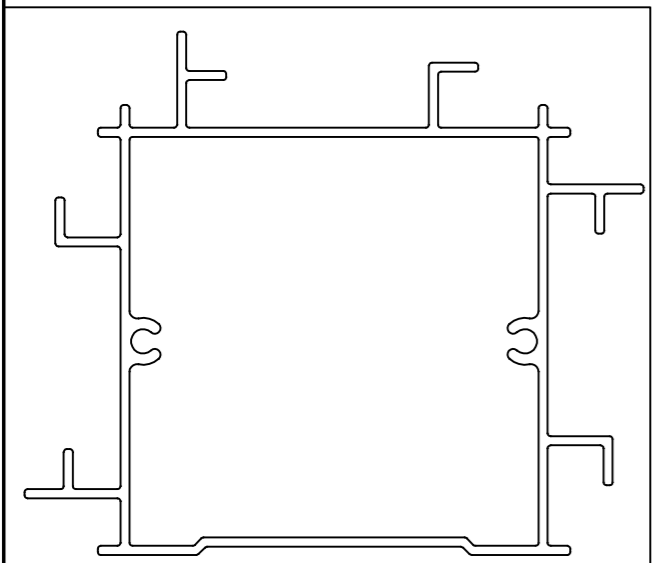
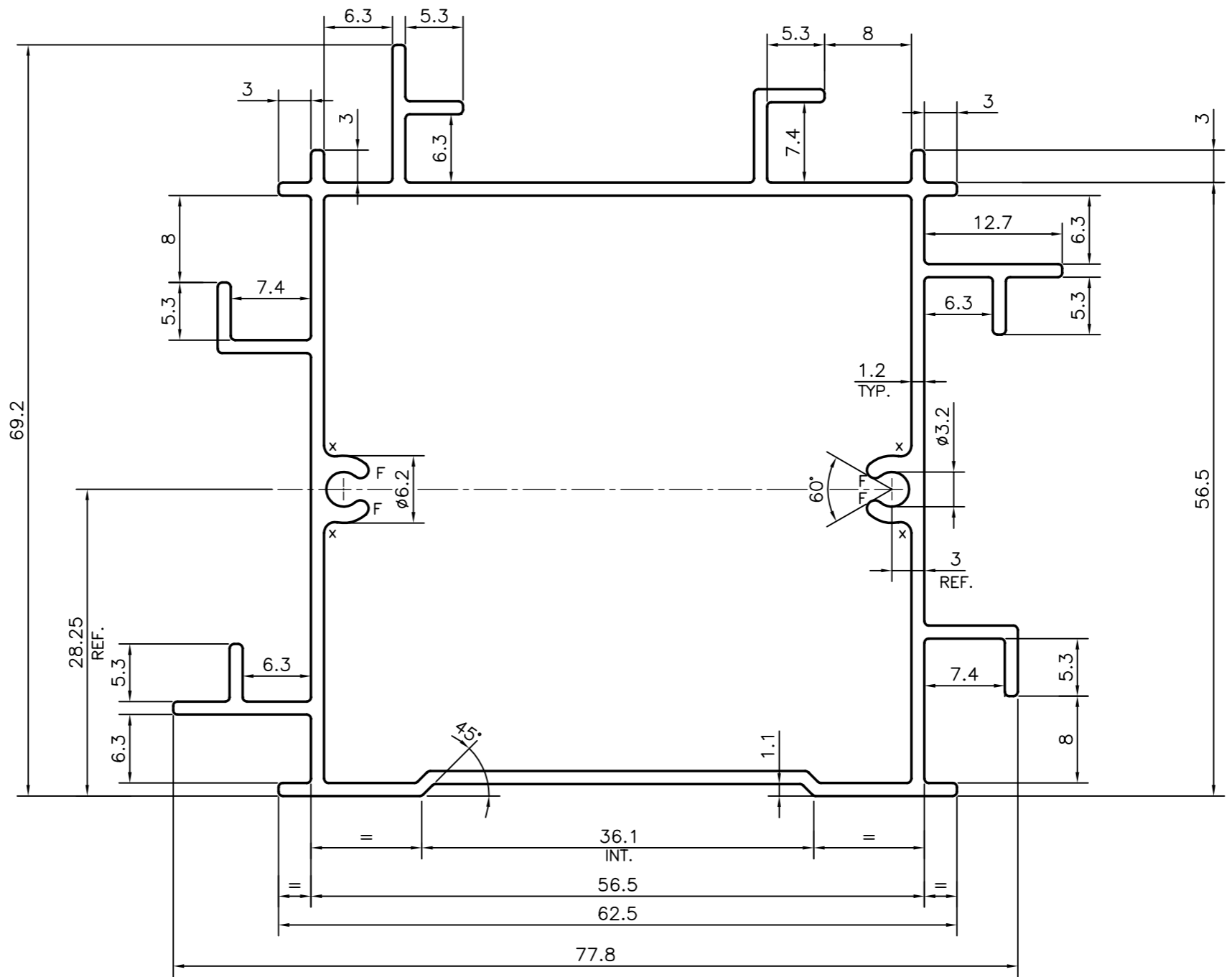


P-16224-1
X2076




SCALE:- 1:1

X = RADIUS 1 mm. (4 PLACES)
F = FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.007xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		NAME	DATE
			DRAWN	PARVESH
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED			CHECKED	
			APPROVED	S.S. GARG
PARTY'S NAME XINDO WINDOW PVT. LTD., CHENNAI			SCALE	2:1
			AREA mm ²	431.409
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING			PERIMETER mm.	443.598
			WEIGHT kg/m	1.165
ALLOY & TEMPER HE9 WP			DRAWING No.	SECTION No.
			P-16224-1	-
DESCRIPTION ARCHITECTURAL SECTION			X2076	X2076