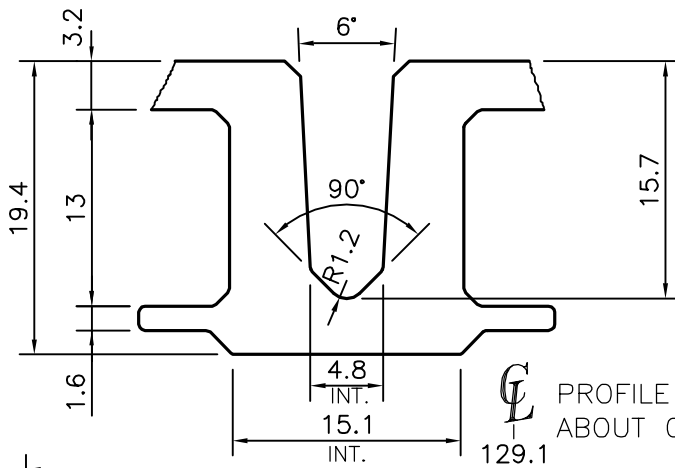


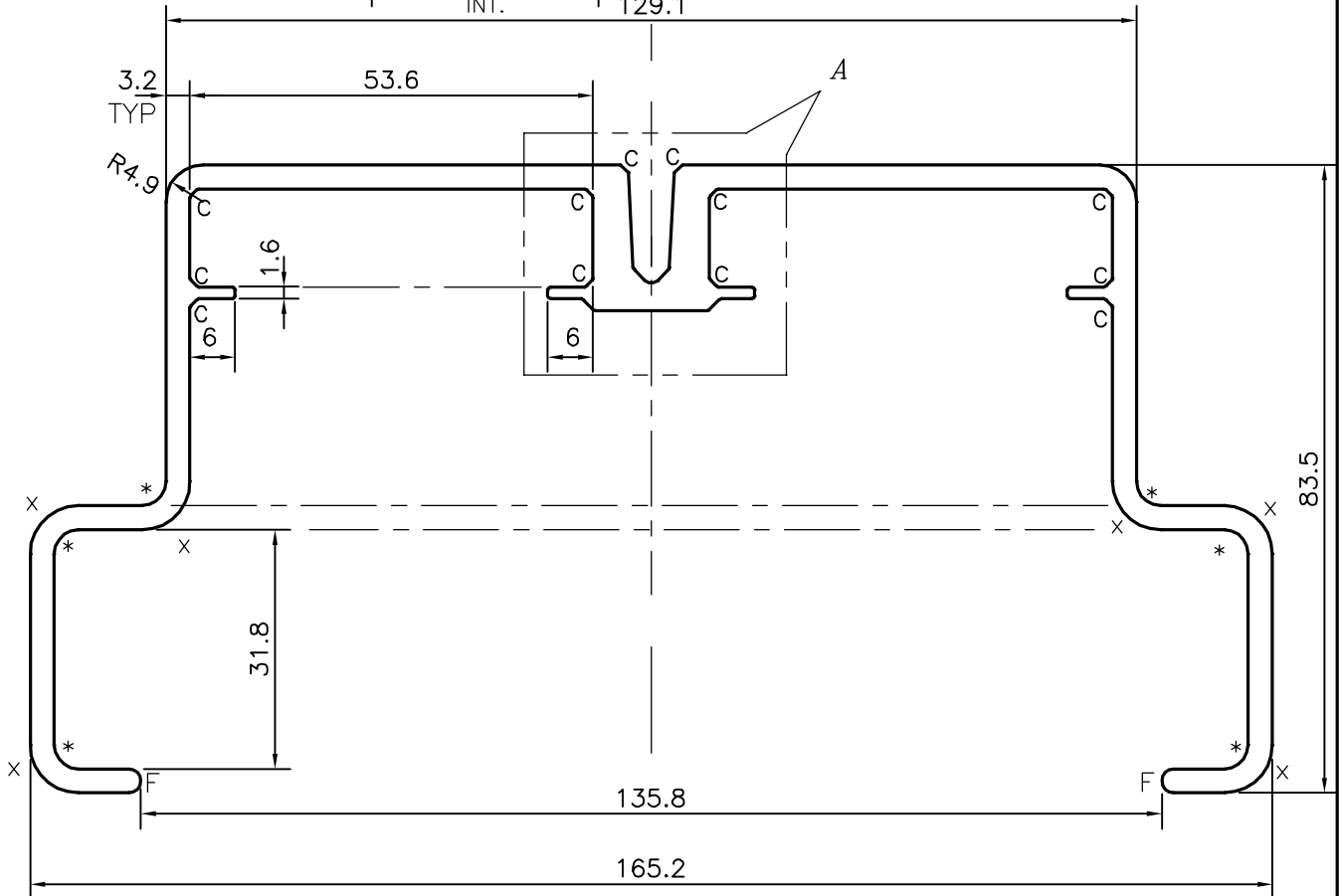
P-17162-4

X2272



DETAIL OF "A"  
SCALE 2:1

PROFILE IS SYMMETRICAL ABOUT CENTER LINE



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

	CD ≤ 100	100 < CD ≤ 200	200 < CD < 300	300 < CD < 500
UPTO 10mm - ±0.40	±0.50	±0.55	±0.60	
10.0 - 25.0 - ±0.50	±0.70	±0.80	±0.90	
25.0 - 50.0 - ±0.80	±0.90	±1.0	±1.20	
50.0 - 100.0 - ±1.0	±1.20	±1.30	±1.60	
100 - 150 - -	±1.50	±1.70	±1.80	
150 - 200 - -	±1.9	±2.20	±2.40	
200 - 300 - -	-	±2.50	±2.80	
300 - 450 - -	-	-	±3.50	

F = FULL RADIUS(2 PLACES)  
 \* = RADIUS 3.20(6 PLACES)  
 x = RADIUS 6.4(6 PLACES)  
 C = CHAMFER 1.0x45°(12 PLACES)



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	23-10-2017
CHECKED		
APPROVED	B.NATARAJA	27-10-2017
SCALE		1:1
AREA mm <sup>2</sup>		1277.67
PERIMETER mm.		769.739
WEIGHT kg/m		3.450
DRAWING No.	SECTION No.	
P-17162-4	-	
X2272	X2272	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PROSOURCE INDL. SOLUTIONS INC., CANADA
PARTY'S DRAWING No.	P-17162-3_COUNTER2
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION