



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD	CD < 100	100 < CD < 200	200 < CD < 300	300 < CD < 500
UP TO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100.0	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.30	±1.50	±1.80
200 - 300	-	±1.50	±1.70	±2.10
300 - 450	-	-	±2.80	-

* = 0.8 RADIUS (10 PLACES)
 F = FULL RADIUS (8 PLACES)
 V = V GROOVE 0.5x90° (2 PLACES)

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>NAME: J.P. KAUSHIK DATE: 27-03-2018</p>
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED</p>		<p>SCALE: 1:1</p>		<p>CHECKED: B. NATARAJA DATE: 06-04-2018</p>
<p>PARTY'S NAME: LUCID MANAGEMENT GROUP, CANADA</p>		<p>AREA: 2031.384 mm²</p>		<p>APPROVED: B. NATARAJA</p>
<p>PARTY'S DRAWING No.: 1007206 REV B</p>		<p>PERIMETER: 838.772 mm</p>		<p>SCALE: 1:1</p>
<p>ALLOY & TEMPER: 6005 T5</p>		<p>WEIGHT: 5.485 kg/m</p>		<p>SCALE: 1:1</p>
<p>DESCRIPTION: TL-CUTTER SECTION</p>		<p>DRAWING No.: P-17901-1</p>		<p>SECTION No.: -</p>
		<p>DRAWING No.: X2326</p>		<p>SECTION No.: X2326</p>