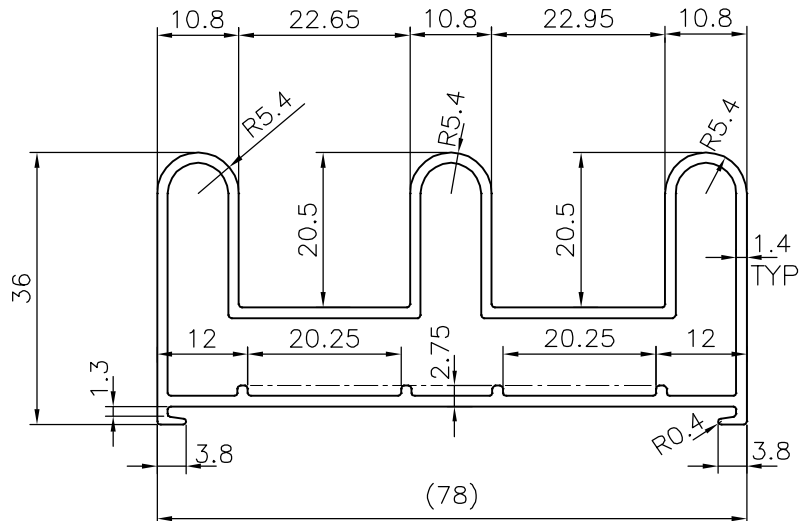


P-18454

X2364



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ± 0.30
 UPTO 30.0mm - ± 0.38
 UPTO 40.0mm - ± 0.45
 UPTO 50.0mm - ± 0.52
 UPTO 60.0mm - ± 0.60

UPTO 80.0mm - ± 0.70
 UPTO 100.0mm - ± 0.80
 UPTO 120.0mm - ± 0.90
 UPTO 140.0mm - ± 1.00
 UPTO 160.0mm - ± 1.14

UPTO 180.0mm - ± 1.27
 UPTO 200.0mm - ± 1.40
 UPTO 225.0mm - ± 1.52

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= $\pm 2^\circ$
4. FLATNESS =0.006xWIDTH



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	13-07-2018
CHECKED		
APPROVED	B.NATARAJA	18-07-2018
SCALE		1:1
AREA mm ²		421.204
PERIMETER mm.		307.636
WEIGHT kg/m		1.137
DRAWING No.	SECTION No.	
P-18454	-	
X2364	X2364	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME RAJ ALUMINIUM INDUSTRIES, AHMEDABAD

PARTY'S DRAWING No. AS PER SAMPLE

ALLOY & TEMPER 6063 T6

DESCRIPTION WINDOW SECTION