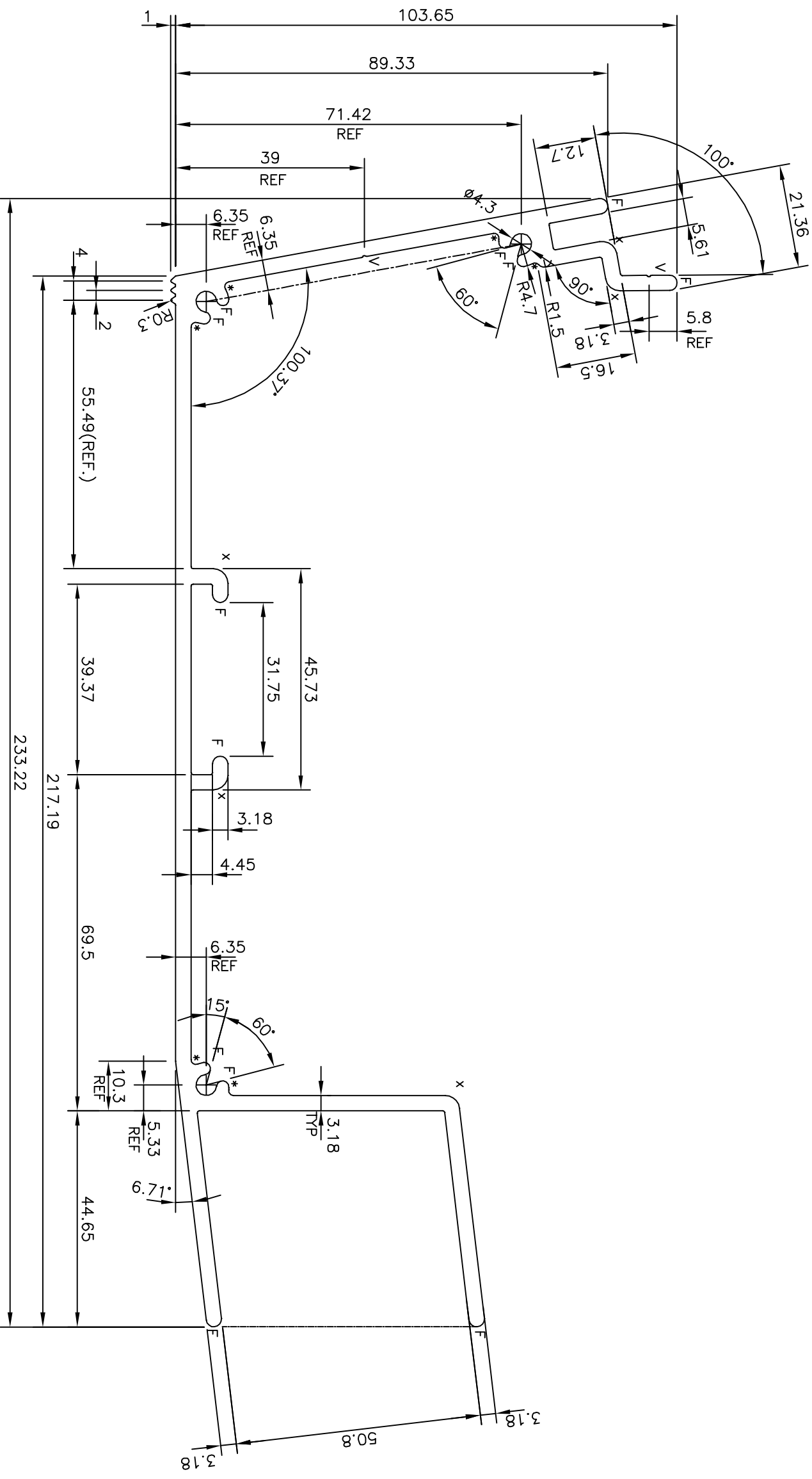


P-18642

X2392



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm - ±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 - ±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 - ±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 - ±0.70	±0.90	±1.10	±1.30
100 - 150 - -	±1.10	±1.30	±1.50
150 - 200 - -	±1.30	±1.50	±1.80
200 - 300 - -	±1.50	±1.70	±2.10
300 - 450 - -	-	-	±2.80

x = RADIUS 3.0 (5 PLACES)
 * = RADIUS 1.0 (6 PLACES)
 F = FULL RADIUS (10 PLACES)
 V = V GROOVE 0.3x90° (2 PLACES)



JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME		LUCID MANAGEMENT GROUP, CANADA	
PARTY'S DRAWING No.		AS PER SAMPLE	
ALLOY & TEMPER		6063 T6	
DESCRIPTION		BOTTOM BACK COMPONENT	
NAME	DATE	NAME	DATE
DRAWN J.P.KAUSHIK	18-09-2018	CHECKED	
APPROVED B.NATARAJA	25-09-2018	SCALE	1:1
AREA	mm ²	PERIMETER	mm.
	1558.513		952.938
WEIGHT	kg/m	DRAWING No.	SECTION No.
	4.208	P-18642	-
		X2392	X2392