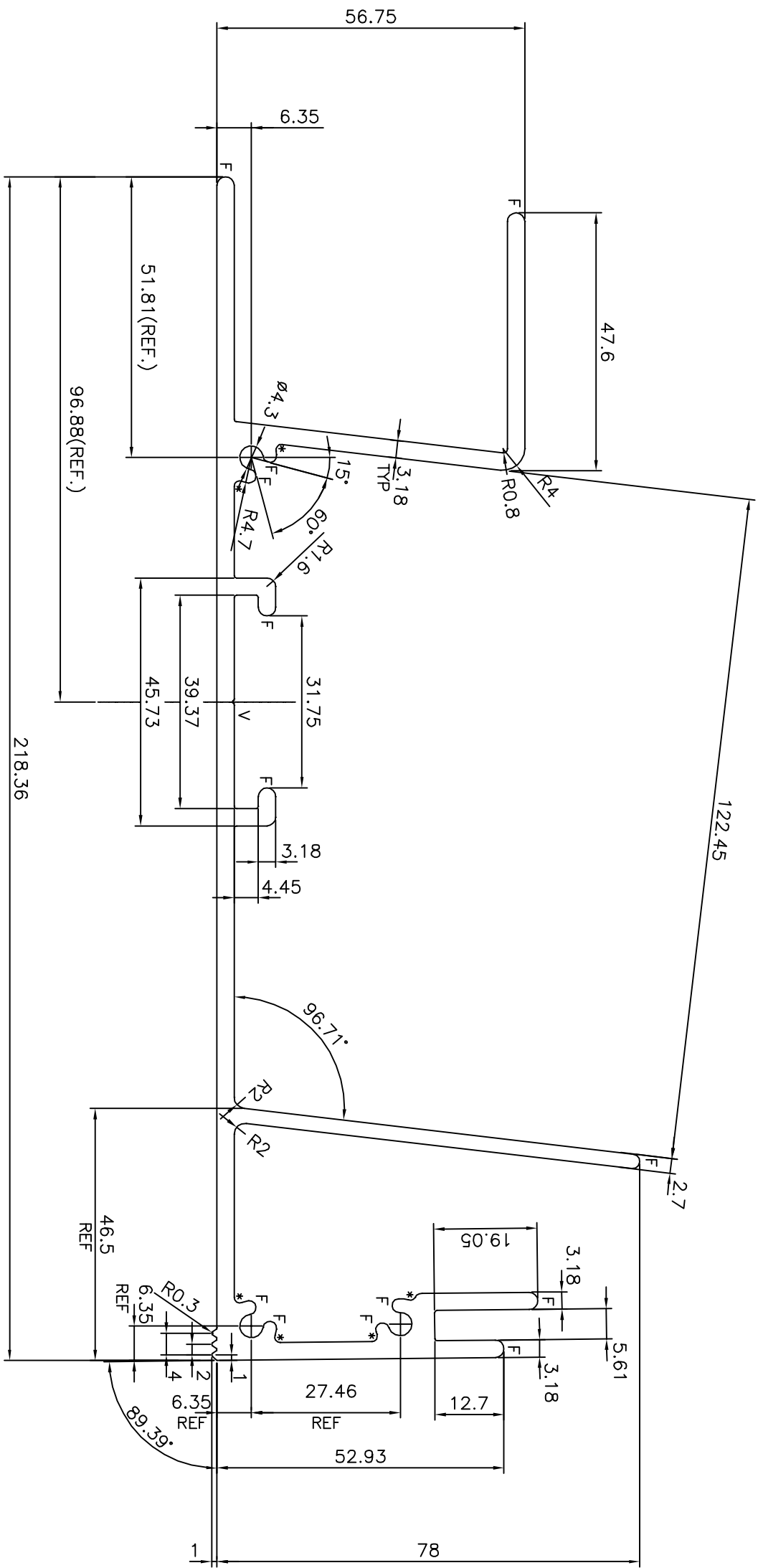


P-18643

X2393



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD	CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UP TO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100.0	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

\* = RADIUS 1.0 (6 PLACES)  
 F = FULL RADIUS (13 PLACES)  
 V = V GROOVE 0.3x90° (ONE PLACE)



**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	LUCID MANAGEMENT GROUP, CANADA	SCALE	1:1
PARTY'S DRAWING No.	AS PER SAMPLE	AREA mm <sup>2</sup>	1614.303
ALLOY & TEMPER	6063 T6	PERIMETER mm.	997.609
DESCRIPTION	BOTTOM FRONT COMPONENT	WEIGHT kg/m	4.359
		DRAWING No.	P-18643
		SECTION No.	-
			X2393
			X2393

NAME	J.P. KAUSHIK	DATE	18-09-2018
DRAWN			
CHECKED			
APPROVED	B. NATARAJA		25-09-2018