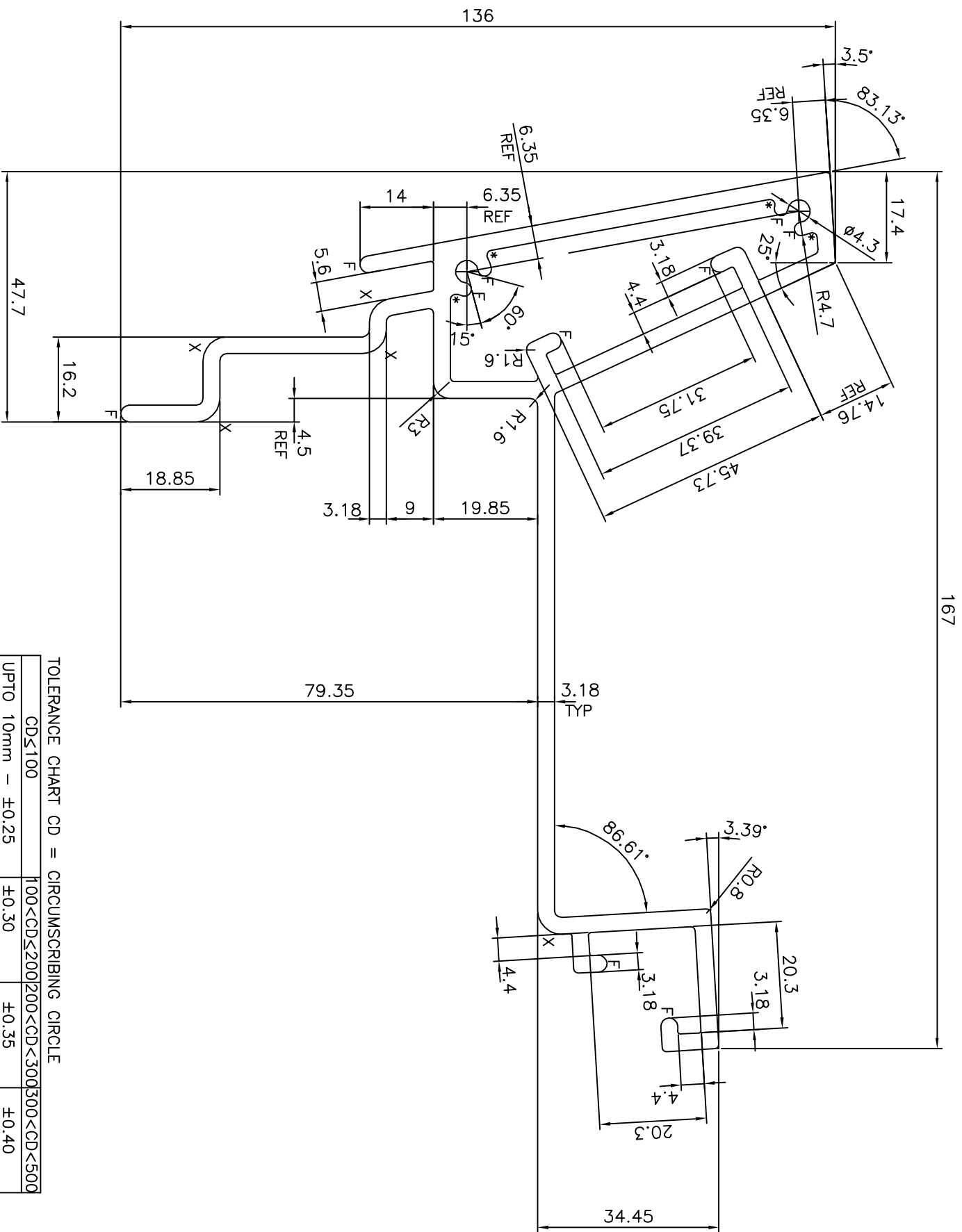


P-18644

X2394



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD≤100	100<CD≤200	200<CD≤300	300<CD≤500
UP TO 10mm - ±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 - ±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 - ±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 - ±0.70	±0.90	±1.10	±1.30
100 - 150 - -	±1.10	±1.30	±1.50
150 - 200 - -	±1.30	±1.50	±1.80
200 - 300 - -	-	±1.70	±2.10
300 - 450 - -	-	-	±2.80

* = RADIUS 1.0 (4 PLACES)
 F = FULL RADIUS (13 PLACES)
 X = RADIUS 4.5 (5 PLACES)

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	LUCID MANAGEMENT GROUP, CANADA		
PARTY'S DRAWING No.	AS PER SAMPLE		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	TOP BACK COMPONENT		
NAME	J.P.KAUSHIK	DATE	18-09-2018
CHECKED			
APPROVED	B.NATARAJA		25-09-2018
SCALE	1:1		
AREA	mm ²	1583.991	
PERIMETER	mm.	724.316	
WEIGHT	kg/m	4.277	
DRAWING No.	P-18644		SECTION No.
	X2394		