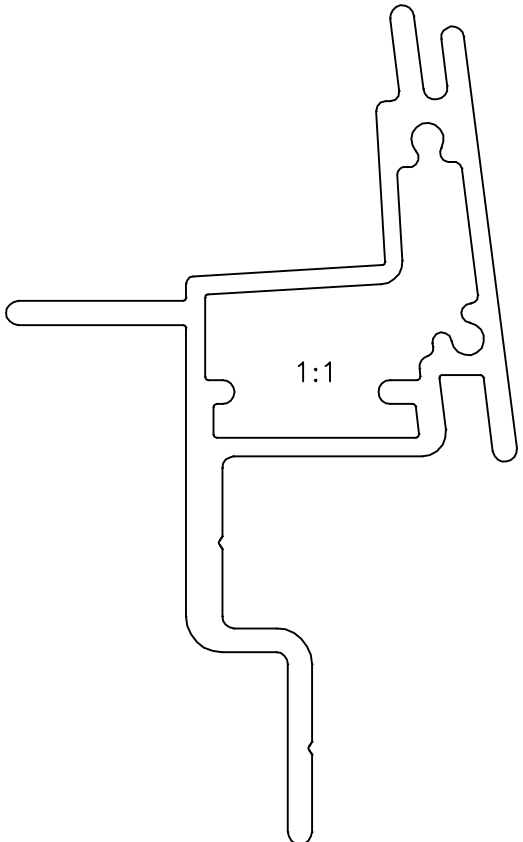
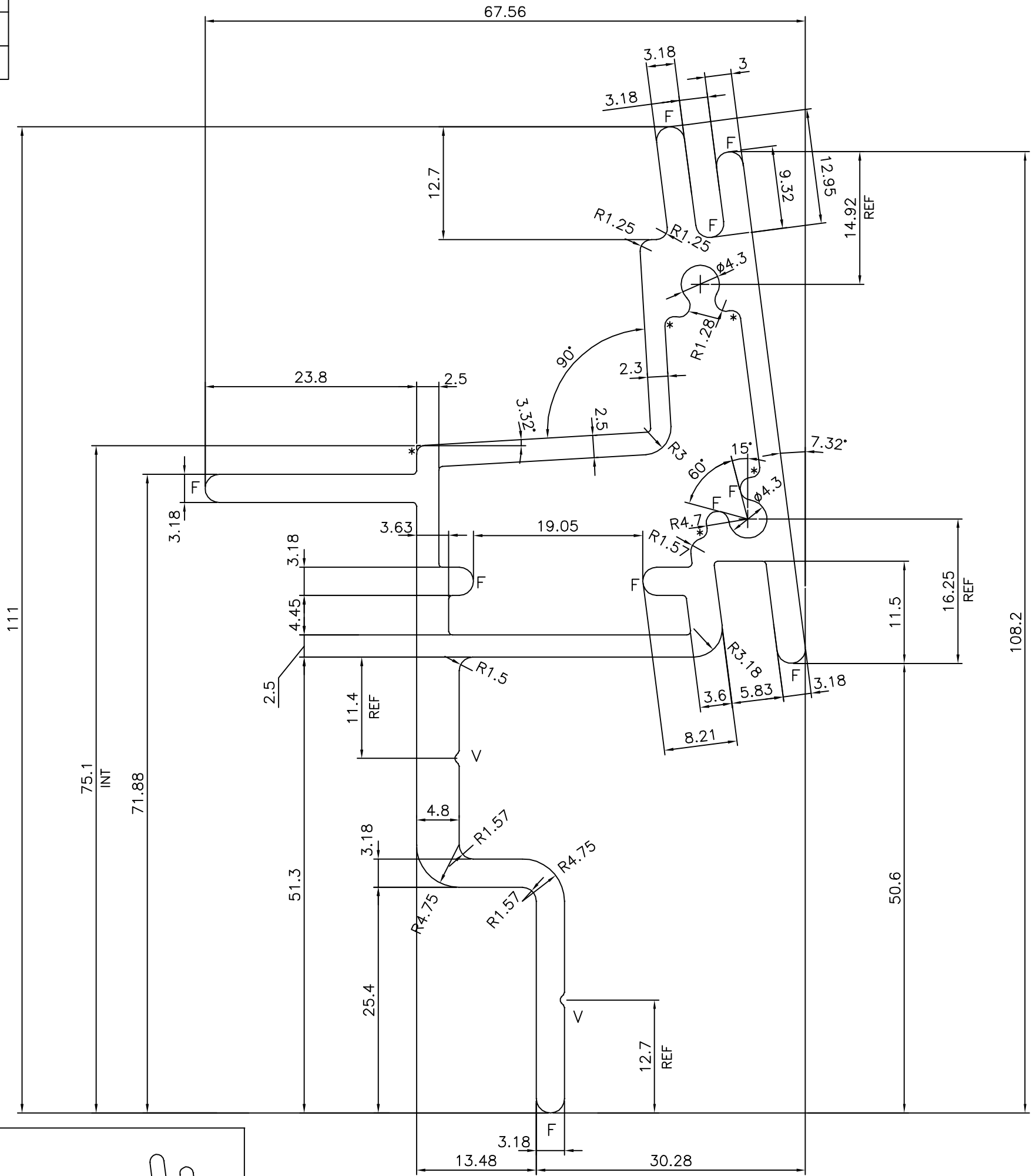



P-18645
X2395



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

	CD ≤ 100	100 < CD ≤ 200	200 < CD < 300	300 < CD < 500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100.0	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

* = RADIUS 1.0 (4 PLACES)
F = FULL RADIUS (12 PLACES)
V = V GROOVE 0.5x90° (2 PLACES)

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	J.P.KAUSHIK 18-09-2018
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA 25-09-2018
PARTY'S NAME LUCID MANAGEMENT GROUP, CANADA		SCALE	2:1
		AREA mm ²	903.515
PARTY'S DRAWING No. AS PER SAMPLE		PERIMETER mm.	400.023
		WEIGHT kg/m	2.439
ALLOY & TEMPER 6063 T6		DRAWING No.	SECTION No.
		P-18645	-
DESCRIPTION TOP FRONT COMPONENT		X2395	X2395