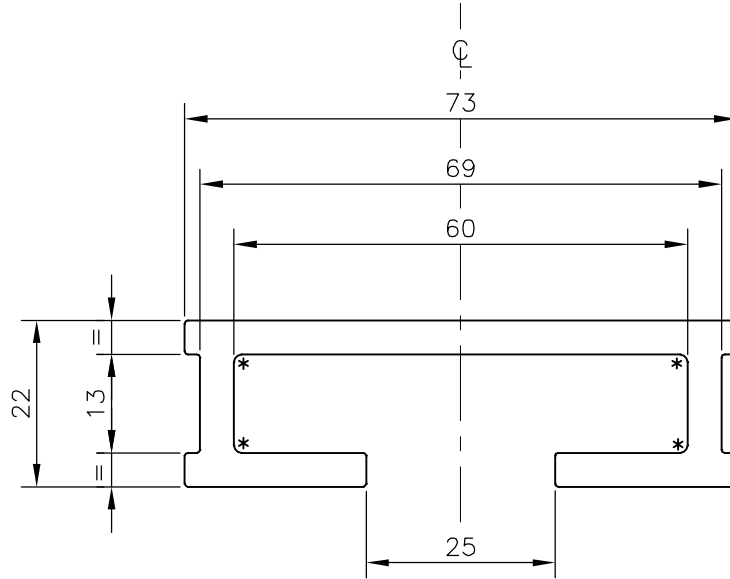


P-18777

X2424



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

	CD ≤ 100	100 < CD ≤ 200	200 < CD < 300	300 < CD < 500
UPTO 10mm -	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 -	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 -	±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 -	±0.70	±0.90	±1.10	±1.30
100 - 150 -	-	±1.10	±1.30	±1.50
150 - 200 -	-	±1.3	±1.50	±1.80
200 - 300 -	-	-	±1.70	±2.10
300 - 450 -	-	-	-	±2.80

* = 1.0 RADIUS (4 PLACES)



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	17-10-2018
CHECKED		
APPROVED	B.NATARAJA	10-11-2018
SCALE		1:1
AREA mm ²		662.084
PERIMETER mm.		298.536
WEIGHT kg/m		1.788
DRAWING No.	SECTION No.	
P-18777	-	
X2424	X2424	

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	TRELLEBORG SINGAPORE PTE LTD.,SINGAPORE
PARTY'S DRAWING No.	T-00238-L2
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION