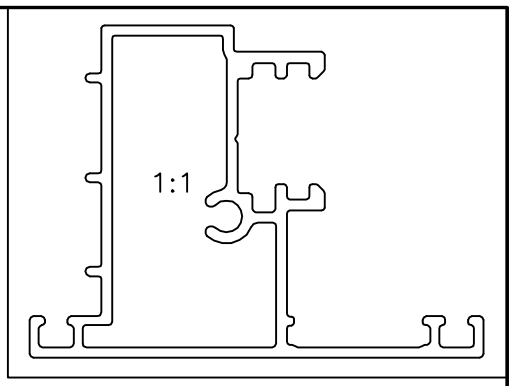
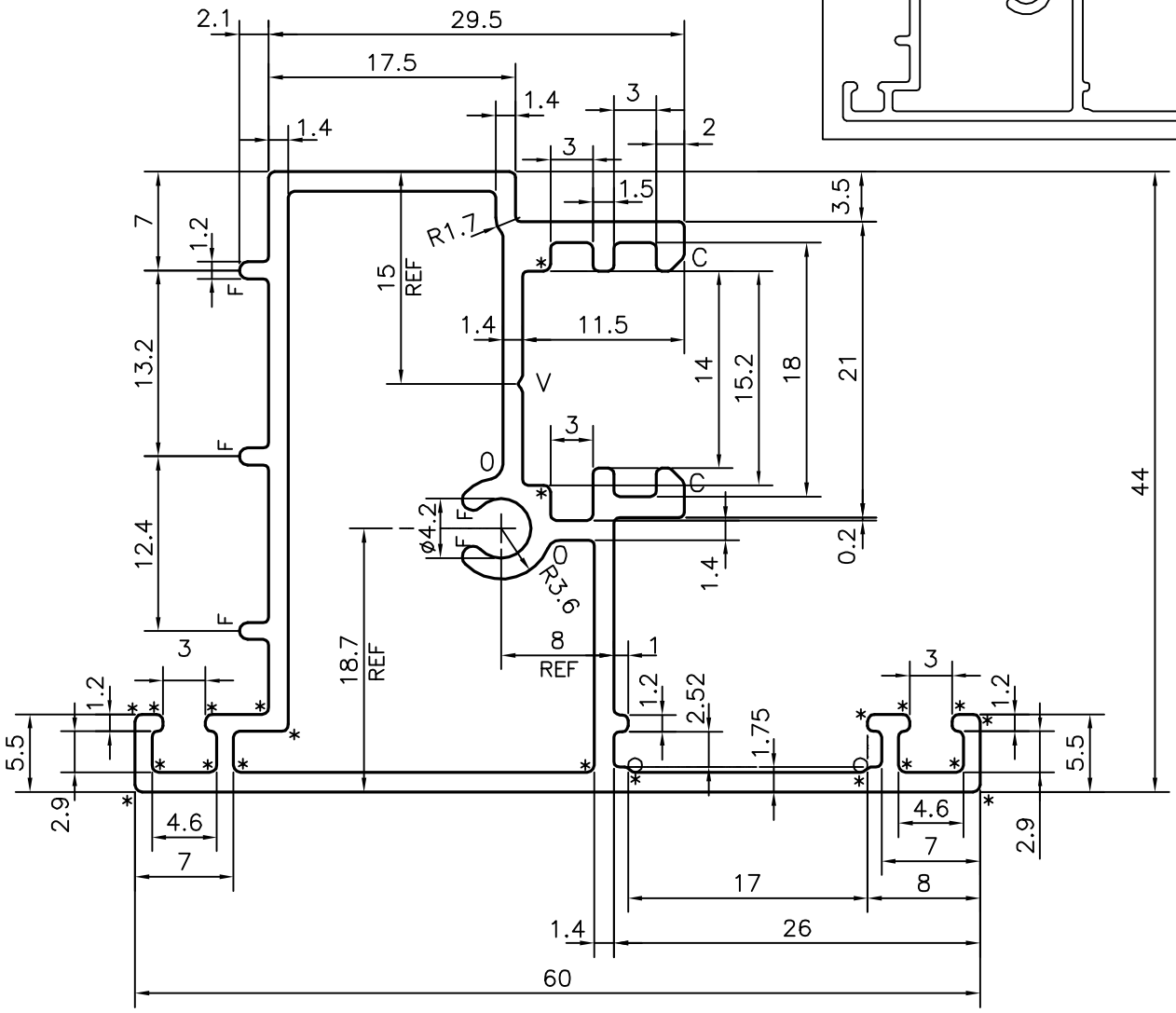
P-18761-1

X2434





C = CHAMFER 1.0*45° (2 PLACES)

F = FULL RADIUS (5 PLACES)

0 = R1mm (2 PLACES)

* = 0.5mm RADIUS (21 PLACES)

V = V GROOVE 0.3X45° (1 PLACE)

PLEASE CONFIRM ALL THE DIMENSIONS AND MATCH WITH YOUR MATCHING COMPONENT

PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	28-11-2018
CHECKED		
APPROVED	B,NATARAJA	08-12-2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	324.613
PERIMETER mm.	293.931
WEIGHT kg/m	0.876

PARTY'S NAME	HEET ENTERPRISE, AHMEDABAD
PARTY'S DRAWING No.	HECA4010
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P-18761-1	–
X2434	X2434