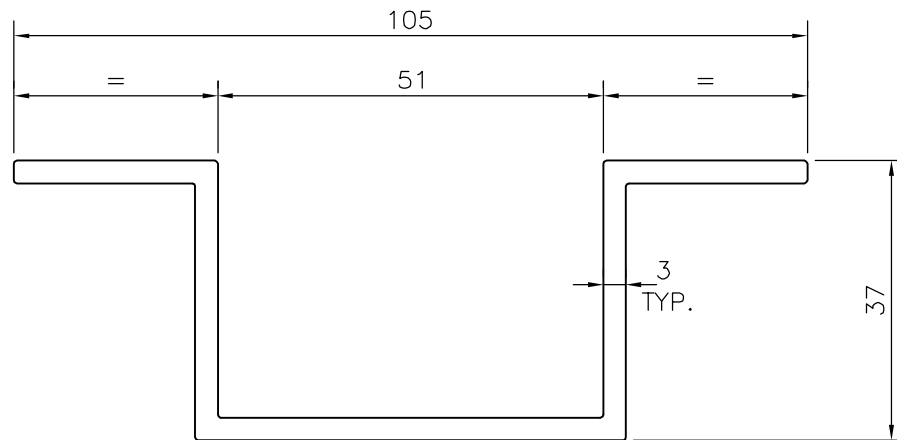


P-18915

X2448




TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

| CD ≤ 100             | 100 < CD ≤ 200 | 200 < CD < 300 | 300 < CD < 500 |
|----------------------|----------------|----------------|----------------|
| UPTO 10mm - ±0.25    | ±0.30          | ±0.35          | ±0.40          |
| 10.0 - 25.0 - ±0.30  | ±0.40          | ±0.50          | ±0.60          |
| 25.0 - 50.0 - ±0.50  | ±0.60          | ±0.80          | ±0.90          |
| 50.0 - 100.0 - ±0.70 | ±0.90          | ±1.10          | ±1.30          |
| 100 - 150 - -        | ±1.10          | ±1.30          | ±1.50          |
| 150 - 200 - -        | ±1.3           | ±1.50          | ±1.80          |
| 200 - 300 - -        | -              | ±1.70          | ±2.10          |
| 300 - 450 - -        | -              | -              | ±2.80          |

WEIGHT VARIATION OF ±10% IS EXPECTED AFTER ACTUAL EXTRUSION.

THEORETICAL WT.KG./MTR. 1.401xLENGTH 750mm(0.75MTR.) =1.05075 PER PIECE/PER LENGTH.(AVERAGE)

|   |  |                      |            |             |
|---|--|----------------------|------------|-------------|
| <br>SYMBOL OF QUALITY<br>AN ISO 9001 COMPANY                       | <b>JINDAL ALUMINIUM LTD.</b><br>BANGALORE-560073 (INDIA) | DRAWN                | NAME       | DATE        |
|   |  | CHECKED              | DARPAN     | 29-11-2018  |
| 1. ALL DIMENSIONS ARE IN mm.<br>2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.<br>3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED |  | APPROVED             | B,NATARAJA | 11-12-2018  |
|   |  | SCALE                |            | 1:1         |
| PARTY'S NAME<br>SLV,30 REU CLAUDE CHAPPE  |  | AREA mm <sup>2</sup> |            | 518.863     |
|   |  | PERIMETER mm.        |            | 349.94      |
| PARTY'S DRAWING No.<br>AS PER DRAWING   |  | WEIGHT kg/m          |            | 1.401       |
|   |  | DRAWING No.          |            | SECTION No. |
| ALLOY & TEMPER<br>6063 T6   |  | P-18915              |            | -           |
|   |  | X2448                |            | X2448       |
| DESCRIPTION<br>CHANNEL SECTION-MISC.  |  |                      |            |             |
|   |  |                      |            |             |