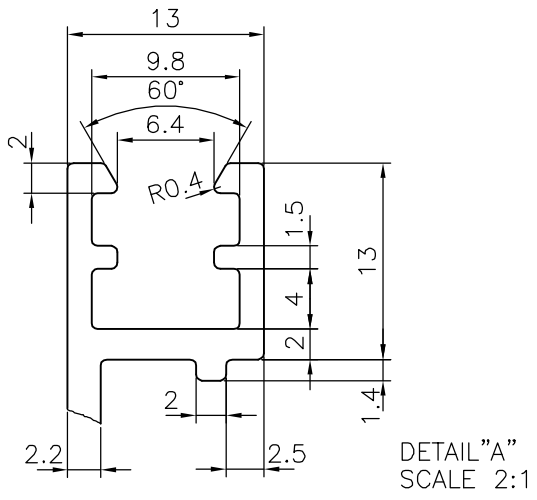
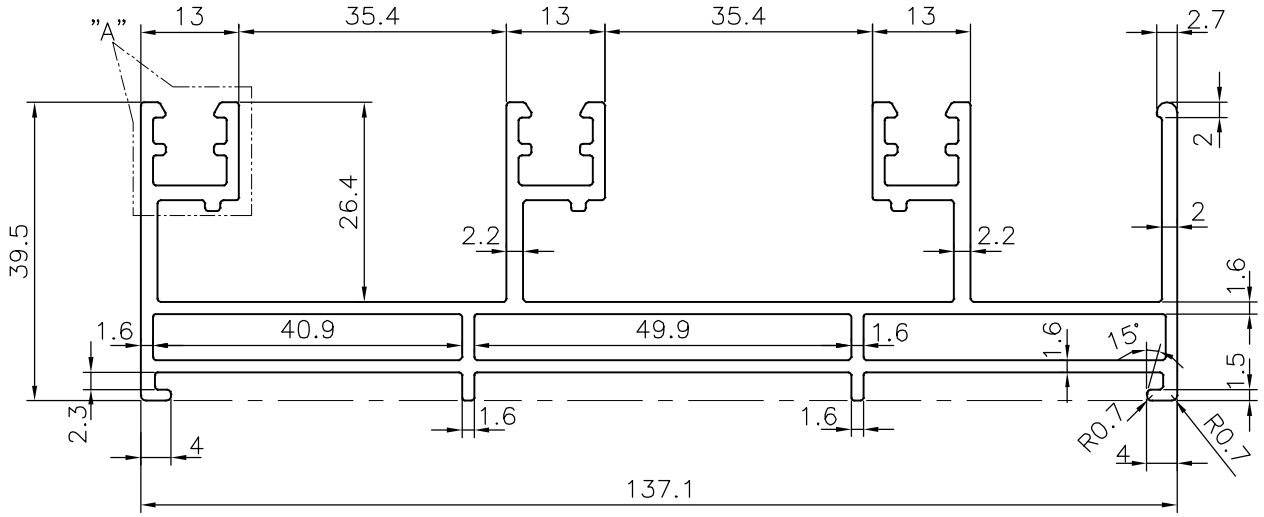
| |
|---|
| P−18556 |
| X2496 |
| |




TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

| | | | |
|---|---|---|---|
| UPTO 20.0mm − ±0.30 | UPTO 80.0mm − ±0.70 | UPTO 180.0mm − ±1.27 | 1. STRAIGHTNESS=1.7mm/M |
| UPTO 30.0mm − ±0.38 | UPTO 100.0mm − ±0.80 | UPTO 200.0mm − ±1.40 | 2. TWIST=1.7mm/M |
| UPTO 40.0mm − ±0.45 | UPTO 120.0mm − ±0.90 | UPTO 225.0mm − ±1.52 | 3. ANGULARITY= ±2° |
| UPTO 50.0mm − ±0.52 | UPTO 140.0mm − ±1.00 | | 4. FLATNESS =0.006xWIDTH |
| UPTO 60.0mm − ±0.60 | UPTO 160.0mm − ±1.14 | | |

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

# JINDAL ALUMINIUM LTD.

*BANGALORE−560073 (INDIA)*

| | NAME | DATE |
|---|---|---|
| DRAWN | J.P.KAUSHIK | 11−08−2018 |
| CHECKED | | |
| APPROVED | B.NATARAJ | 01−04−2019 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 UNLESS OTHERWISE SPECIFIED

| | |
|---|---|
| SCALE | 1:1 |
| AREA $mm^2$ | 875.622 |
| PERIMETER mm. | 702.696 |
| WEIGHT kg/m | 2.364 |

| | |
|---|---|
| PARTY'S NAME | RUSABH ALUMINIUM, THANE |
| PARTY'S DRAWING No. | N1570132−070 REV 01 |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | WINDOW SECTION |

| DRAWING No. | SECTION No. |
|---|---|
| P−18556 | − |
| X2496 | X2496 |
| | |
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| | |