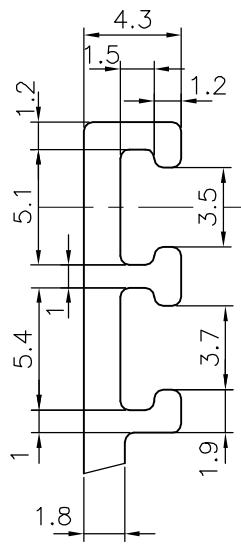
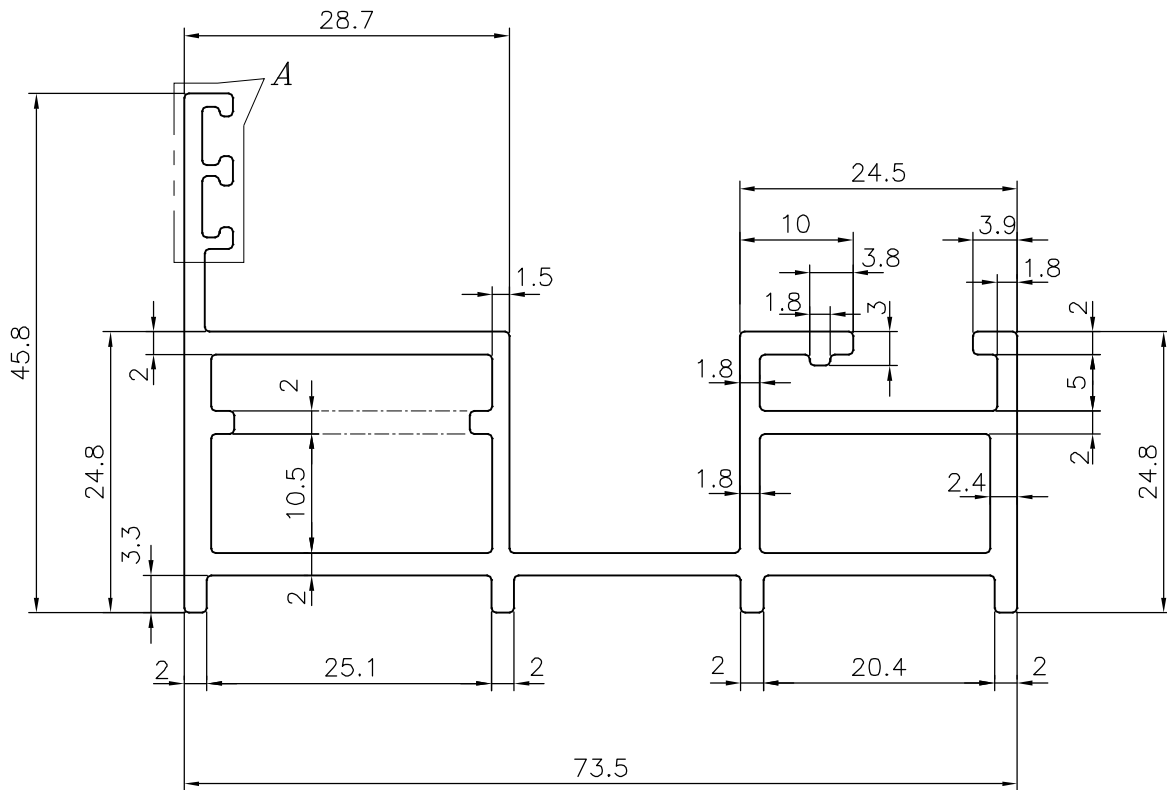
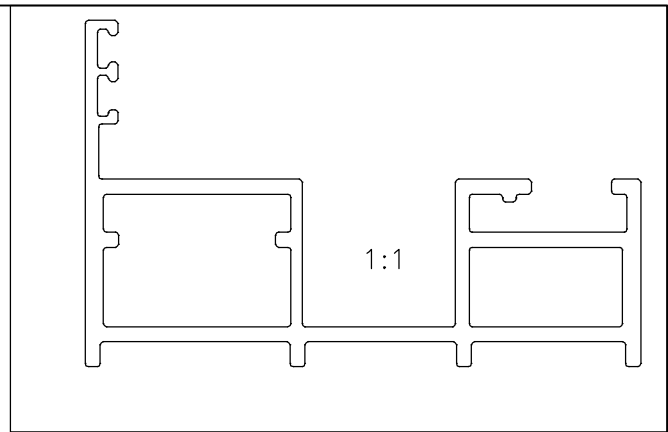


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X2506



DETAIL OF "A"  
SCALE 3:1



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30  
 UPTO 30.0mm - ±0.38  
 UPTO 40.0mm - ±0.45  
 UPTO 50.0mm - ±0.52  
 UPTO 60.0mm - ±0.60

UPTO 80.0mm - ±0.70  
 UPTO 100.0mm - ±0.80  
 UPTO 120.0mm - ±0.90  
 UPTO 140.0mm - ±1.00  
 UPTO 160.0mm - ±1.14

UPTO 180.0mm - ±1.27  
 UPTO 200.0mm - ±1.40  
 UPTO 225.0mm - ±1.52

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	06-03-2019
CHECKED		
APPROVED	B.NATARAJA	20-04-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.4 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm <sup>2</sup>	495.547
PERIMETER mm.	347.473
WEIGHT kg/m	1.338

PARTY'S NAME LAXMI TRADING COMPANY, AHMEDABAD

DRAWING No. SECTION No.

PARTY'S DRAWING No. AHM 1082

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X2506 X2506

ALLOY & TEMPER 6063 T6

DESCRIPTION WINDOW SECTION