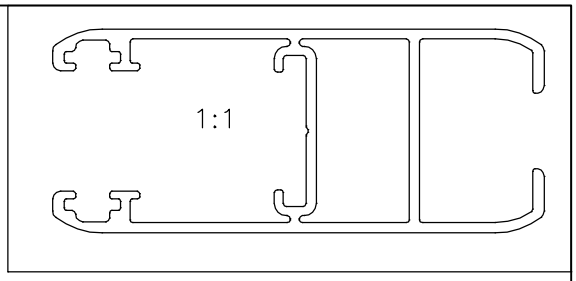
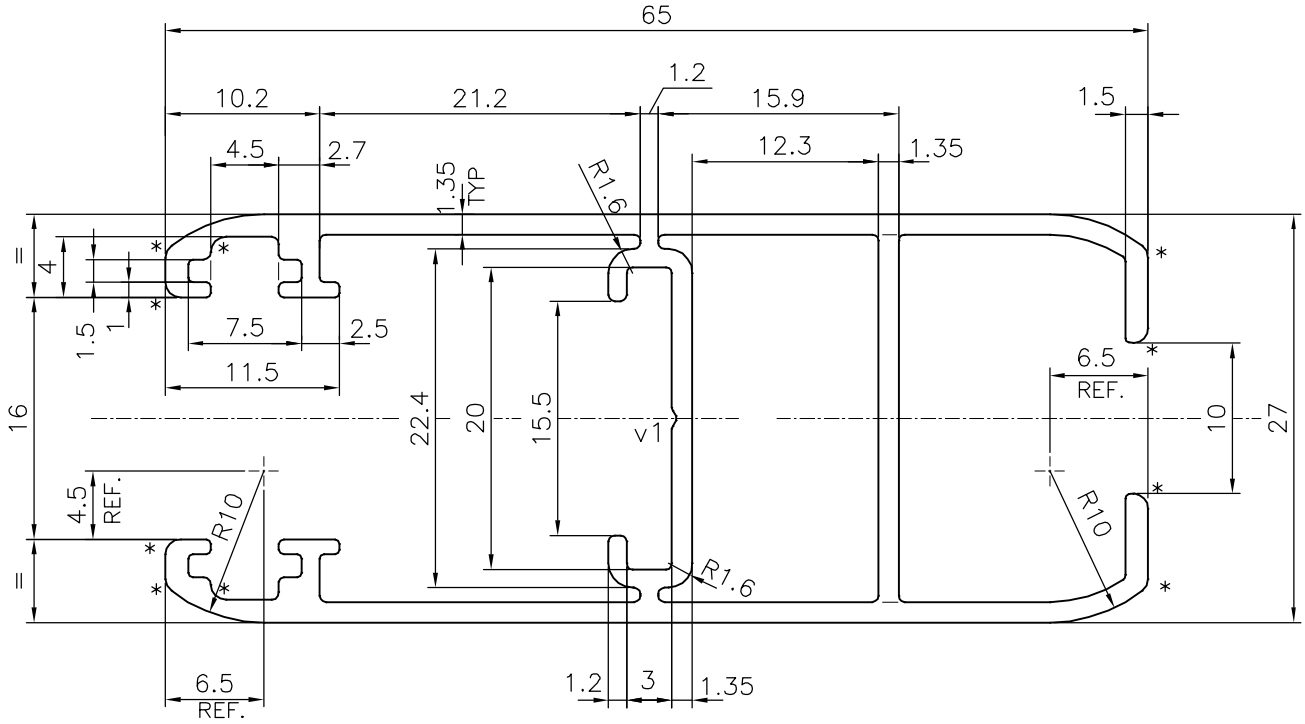
P−19640	
X2532	





v1 = V GROOVE 0.3x120°
* = 1.0 RADIUS (10 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm − ±0.30	UPTO 80.0mm − ±0.70	UPTO 180.0mm − ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm − ±0.38	UPTO 100.0mm − ±0.80	UPTO 200.0mm − ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm − ±0.45	UPTO 120.0mm − ±0.90	UPTO 225.0mm − ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm − ±0.52	UPTO 140.0mm − ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm − ±0.60	UPTO 160.0mm − ±1.14		

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	11−06−2019
CHECKED		
APPROVED	B.NATARAJA	15−06−2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER,IS:6477−1983 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	302.9
PERIMETER mm.	358.966
WEIGHT kg/m	0.818

PARTY'S NAME	LAXMI TRADING COMPANY, AHMEDABAD
PARTY'S DRAWING No.	AHM1079
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P−19640	−
X2532	X2532