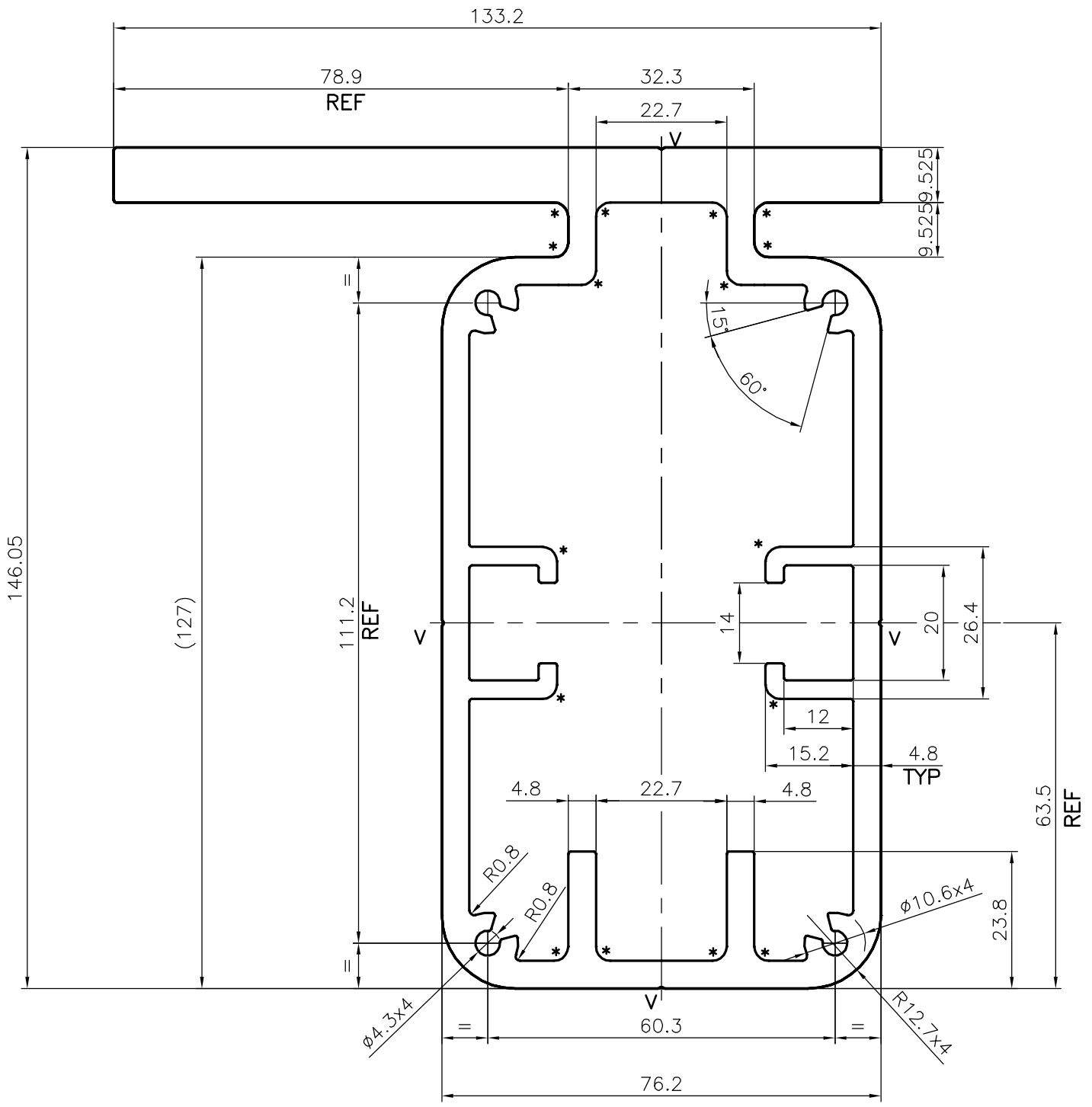
P–18748–3
X2542



V = V GROOVE 0.3X90° (4 PLACES)

* = 2.5 RADIUS (16 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	10–05–2019
CHECKED		
APPROVED	B.NATARAJA	08–07–2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **BS:EN–755–9** UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	3538.234
PERIMETER mm.	620.271
WEIGHT kg/m	9.553

PARTY'S NAME	LUCID MGMT GROUP
PARTY'S DRAWING No.	1007960–R–REV A–2019–07–06
ALLOY & TEMPER	6005 T5
DESCRIPTION	TL–WIND SCREEN FRAME EXTRUSION PROFILE

DRAWING No.	SECTION No.
P–18748–3	–
X2542	X2542