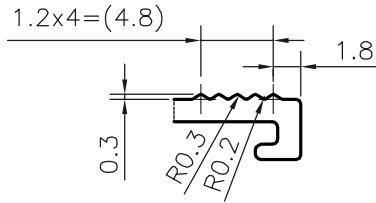


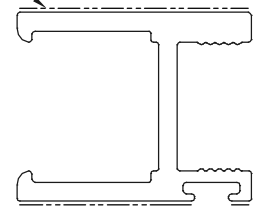
P-19891

X2571

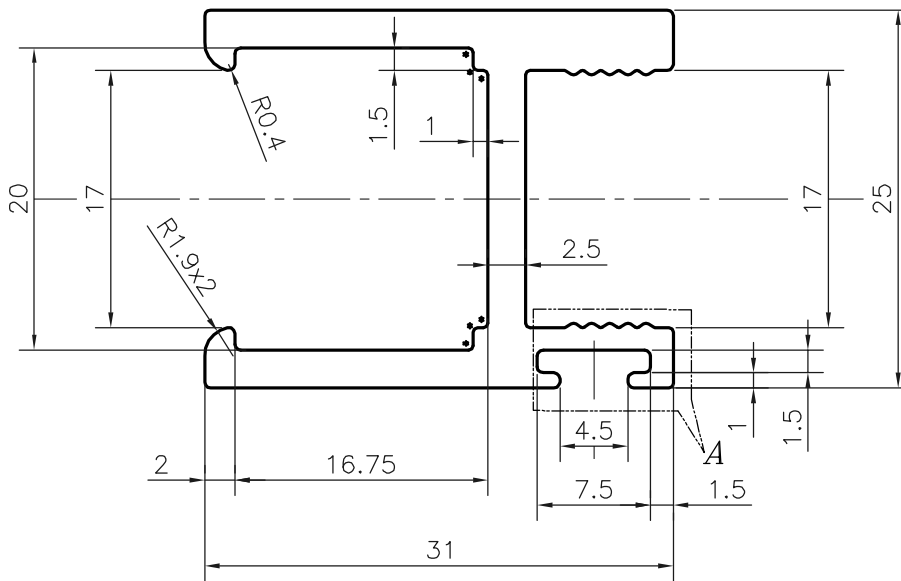


SCALE: - 2:1  
DETAIL OF "A"

EXPOSED SURFACE



SCALE: - 1:1



\* = RADIUS 0.3 mm. (6 PLACES)

PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	23-07-2019
CHECKED		
APPROVED	B.NATARAJA	30-07-2019
SCALE		2:1
AREA mm <sup>2</sup>		227.836
PERIMETER mm.		182.037
WEIGHT kg/m		0.615
DRAWING No.		SECTION No.
P-19891		-
X2571		X2571

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:3965-1981**, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	AMBIKA ALUMINIUM COMPANY, BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING & REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	MISC, SECTION