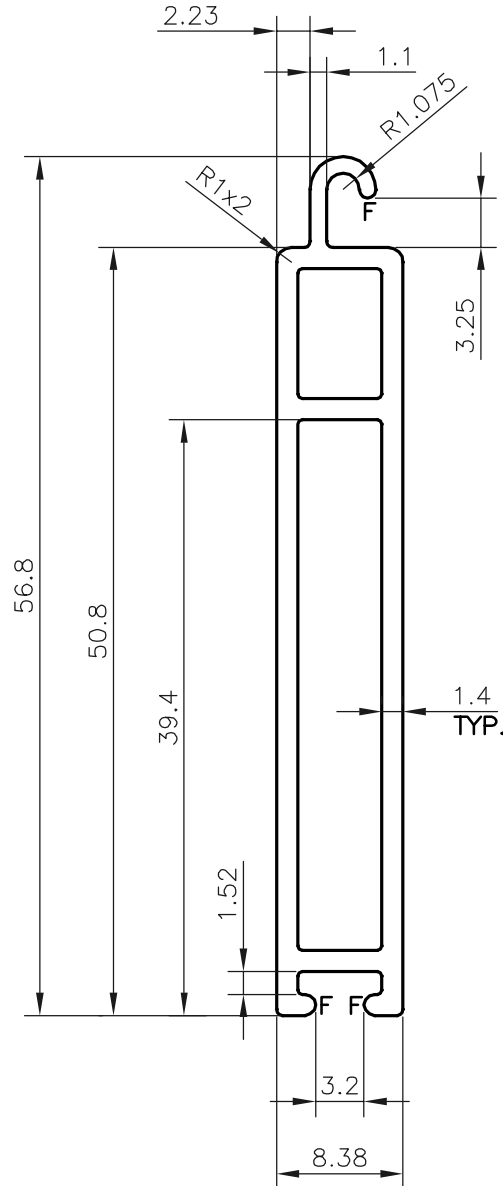


P-19979

X2576

EXPOSED SURFACE



SCALE: - 1:1

F = FULL RADIUS (3 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	16-08-2019
CHECKED		
APPROVED	B.NATARAJA	21-08-2019
SCALE		2:1
AREA	mm <sup>2</sup>	178.699
PERIMETER	mm.	144.236
WEIGHT	kg/m	0.482
DRAWING No.	SECTION No.	
P-19979	-	
X2576	X2576	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER ANSI:H35.2-2009, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME PERMACORP GROUP OF COMPANIES INC.  
ALBERTA, ONTARIO

PARTY'S DRAWING No. MODIFIED SECTION OF 22877

ALLOY & TEMPER 6063 T5

DESCRIPTION KFR HOLLOW