


V = V GROOVE 0.5x90° ( 2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>		DRAWN	J.P.KAUSHIK	DATE	28-08-2019
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>				CHECKED			
<p>PARTY'S NAME ALUMINIUM TRADING COMPANY, DELHI</p>				APPROVED	B.MATARAJA		04-09-2019
<p>PARTY'S DRAWING No. AS PER DRAWING</p>				SCALE			1:1
<p>ALLOY &amp; TEMPER 6063 T6</p>				AREA mm <sup>2</sup>			3501.273
<p>DESCRIPTION CURTAIN WALL SECTION</p>				PERIMETER mm.			759.741
				WEIGHT kg/m			9.453
				DRAWING No.			P-20064-1
				SECTION No.			-
							X2580
							X2580