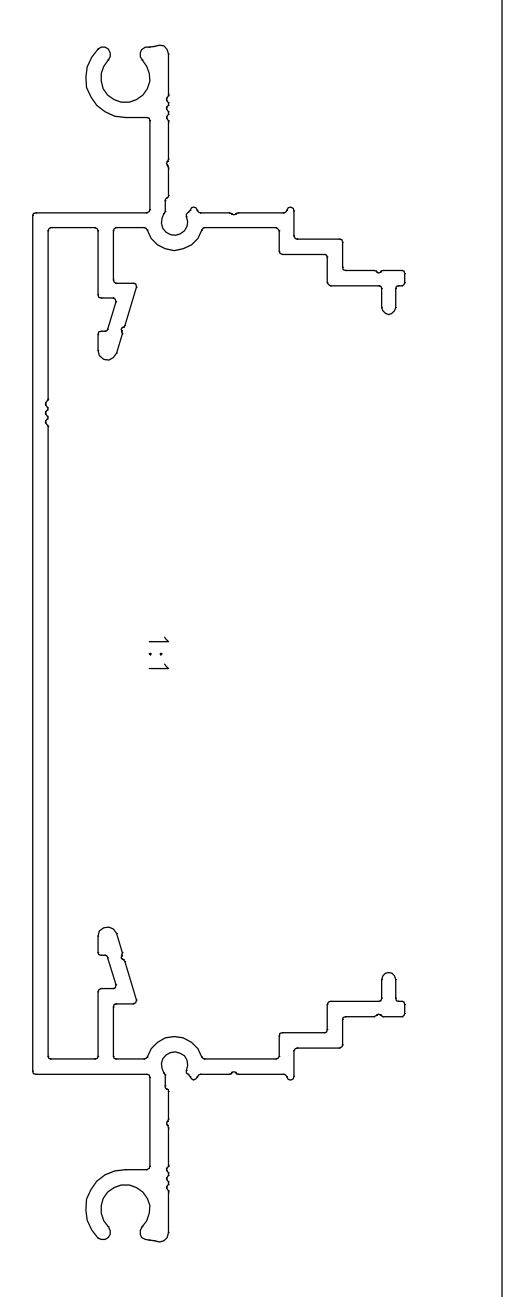


158.4
115.5
107
98.7
87.1
114
149.7 REF.


TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UP TO 10mm -	±0.25	±0.35	±0.40
10.0 - 25.0 -	±0.30	±0.50	±0.60
25.0 - 50.0 -	±0.50	±0.80	±0.90
50.0 - 100.0 -	±0.70	±1.10	±1.30
100 - 150 -	-	±1.30	±1.50
150 - 200 -	-	±1.50	±1.80
200 - 300 -	-	±1.70	±2.10
300 - 450 -	-	-	±2.80

F = FULL RADIUS (6 PLACES)
V = V GROOVE 0.3x90° (8 PLACES)



1:1

 <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME		LUCID MANAGEMENT GROUP LTD., CANADA	
PARTY'S DRAWING No.		AS PER SAMPLE	
ALLOY & TEMPER		6005 T5	
DESCRIPTION		MISC. SECTION	
DRAWN	J.P. KAUSHIK	NAME	DATE
CHECKED			27-09-2019
APPROVED	B. NATARAJA		05-11-2019
SCALE		1.5:1	
AREA mm ²		737.734	
PERIMETER mm.		707.238	
WEIGHT kg/m		1.992	
DRAWING No.		SECTION No.	
P-20189		-	
X2604		X2604	