



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

**JINDAL**  
**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.  
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.  
 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SYMBOL OF QUALITY AN ISO 9001 COMPANY	NAME	DATE
	J.P.KAUSHIK	03-12-2019
	CHECKED	
	APPROVED	B.NATARAJA 11-01-2020
	SCALE	1:1
	AREA	mm <sup>2</sup> 2081.431
	PERIMETER	mm. 767.406
	WEIGHT	kg/m 5.620
PARTY'S NAME	FUTURE INTERIOR GROUP, LUCKNOW	
PARTY'S DRAWING No.	AS PER DRAWING	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	WINDOW SECTION	

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