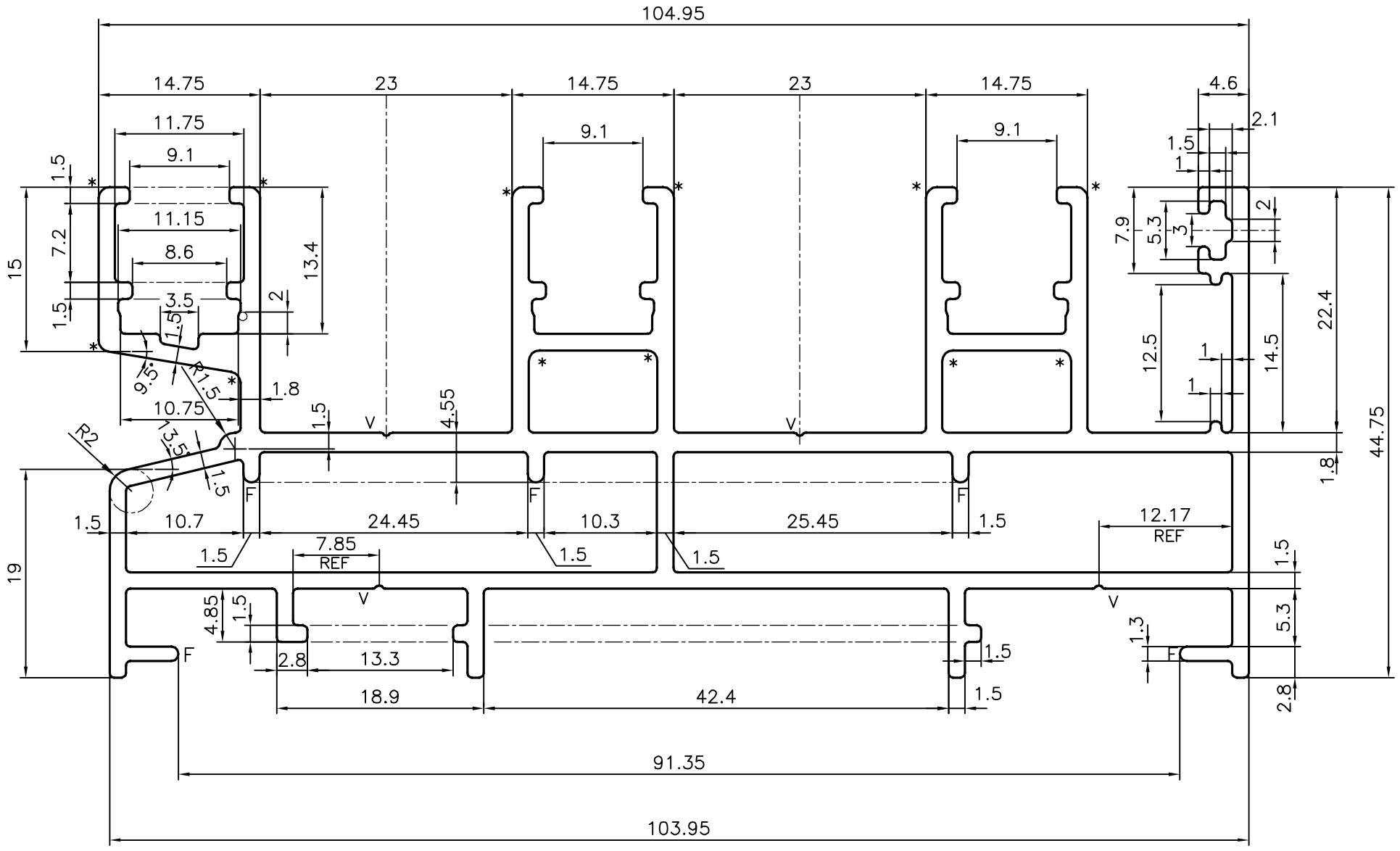
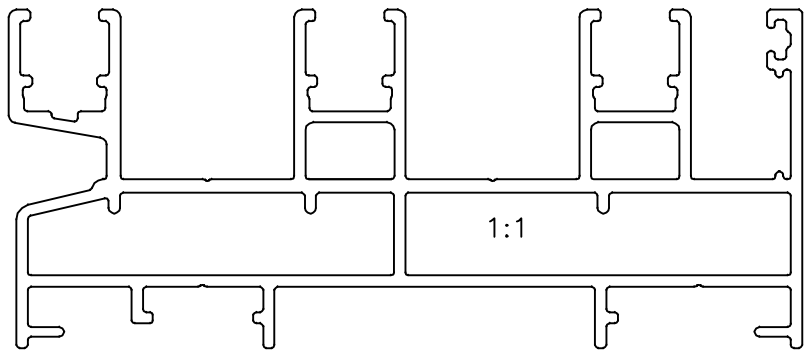
P–20602
X2619



V = V GROOVE 0.3x90°(4 PLACES)
* = 1.0 RADIUS (8 PLACES)
F = FULL RADIUS (4 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	09–01–2020
CHECKED		
APPROVED	B.NATARAJA	24–01–2020

SCALE	2:1
AREA mm^2	808.074
PERIMETER mm.	648.95
WEIGHT kg/m	2.182

PARTY'S NAME	HARI ALUMINIUM, AHMEDABAD
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P–20602	–
X2619	X2619