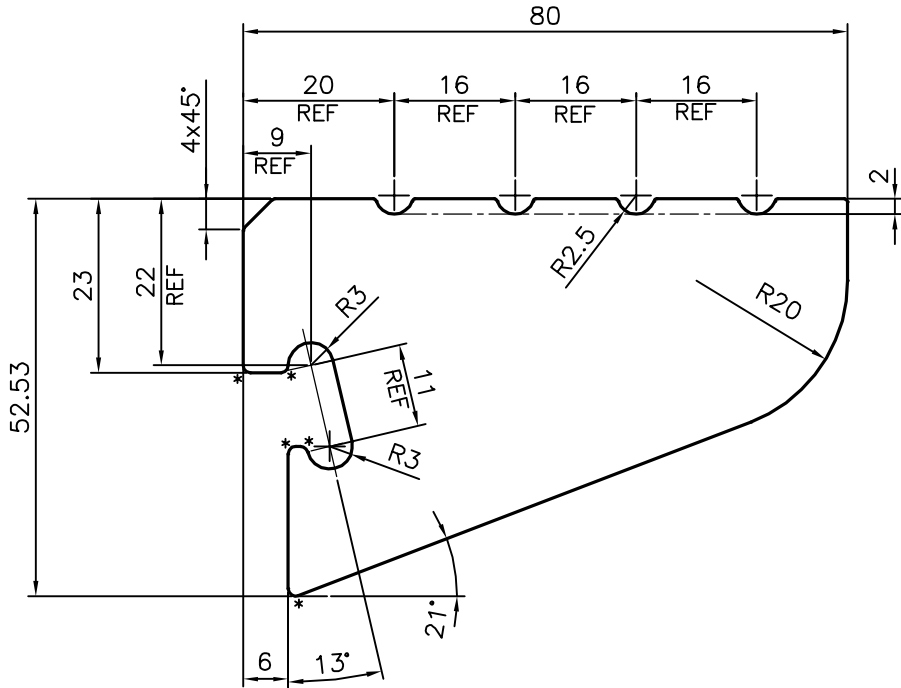


P-20413

X2628



TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm - ±0.25	±0.30	±0.35	±0.40
10.0 - 25.0 - ±0.30	±0.40	±0.50	±0.60
25.0 - 50.0 - ±0.50	±0.60	±0.80	±0.90
50.0 - 100.0 - ±0.70	±0.90	±1.10	±1.30
100 - 150 - -	±1.10	±1.30	±1.50
150 - 200 - -	±1.3	±1.50	±1.80
200 - 300 - -	-	±1.70	±2.10
300 - 450 - -	-	-	±2.80

* = 1.0 RADIUS (5 PLACES)



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	12-11-2019
CHECKED		
APPROVED	B.NATARAJA	08-02-2020
SCALE		1:1
AREA mm ²		2828.338
PERIMETER mm.		264.974
WEIGHT kg/m		7.637
DRAWING No.	SECTION No.	
P-20413	-	
X2628	X2628	

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER AS/NZS:1866-1997, UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	TRELLEBORG ENGINEERED SYSTEMS AUSTRALIA PVT. LTD., AUSTRALIA
PARTY'S DRAWING No.	T-00385-L1
ALLOY & TEMPER	6063 T6
DESCRIPTION	ALUMINIUM CLAMP BLOCK 80 mm