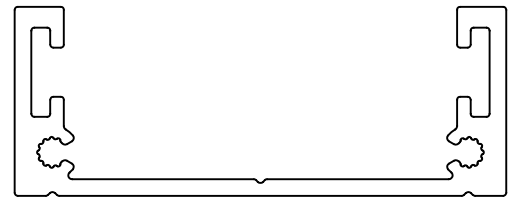
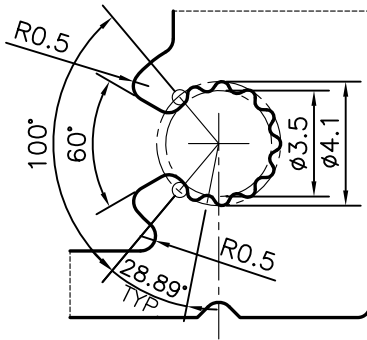
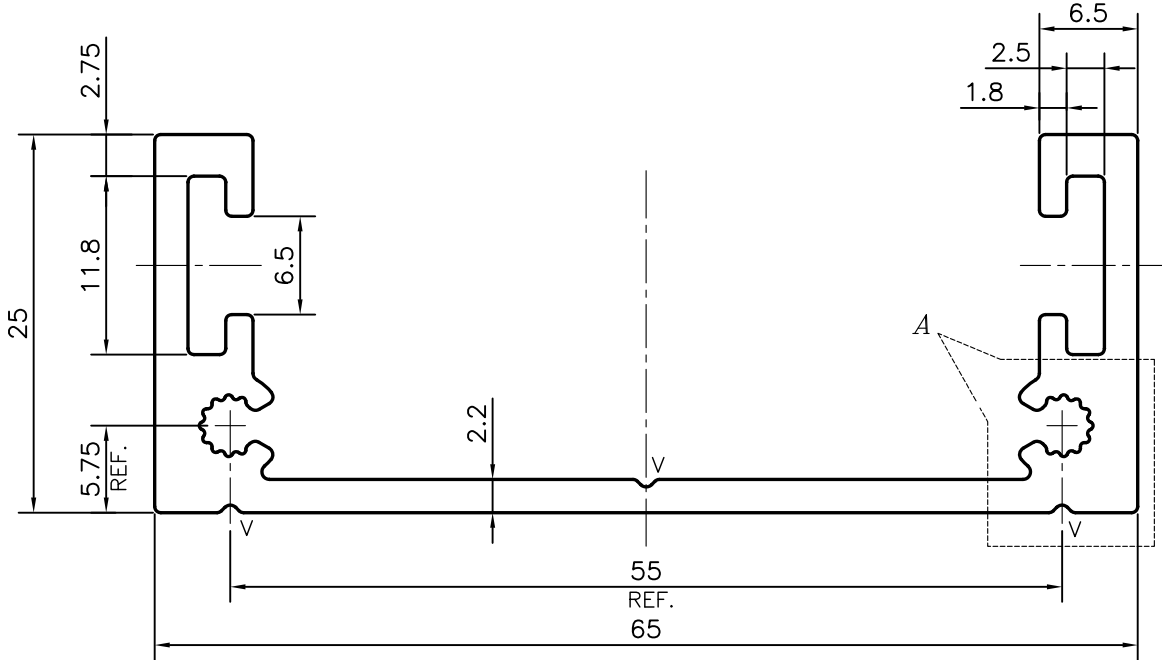


P-20802

X2638



SCALE: - 1:1



DETAIL OF "A"  
SCALE 4:1

V = VEE GROOVE 0.5x90° (3 PLACES)

DIMENSION		TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)	
OVER	UP TO AND INCLUDING		E≤60	60≤E<120
-	10	±0.15	±0.15	-
10	15	±0.20	±0.20	-
15	30	±0.25	±0.25	-
30	45	±0.30	±0.30	±0.45
45	60	±0.40	±0.40	±0.55
60	90	±0.45	±0.45	±0.65
90	120	±0.60	±0.60	±0.80
120	150	±0.80	±0.80	±1.0
150	180	±1.0	±1.0	±1.3
180	240	±1.2	±1.2	±1.5
240	300	±1.5	±1.5	±1.8



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	22-02-2020
CHECKED		
APPROVED	B.NATARAJA	27-02-2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN-12020-2, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm <sup>2</sup>	342.581
PERIMETER mm.	283.679
WEIGHT kg/m	0.925

PARTY'S NAME PD ALUMINIUM LTD., UK

PARTY'S DRAWING No. PD44

ALLOY & TEMPER 6063 T6

DESCRIPTION ARCHITECTURAL SECTION

DRAWING No.	SECTION No.
P-20802	-
X2638	X2638