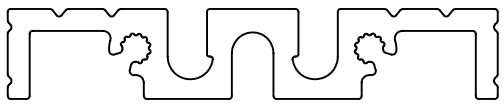
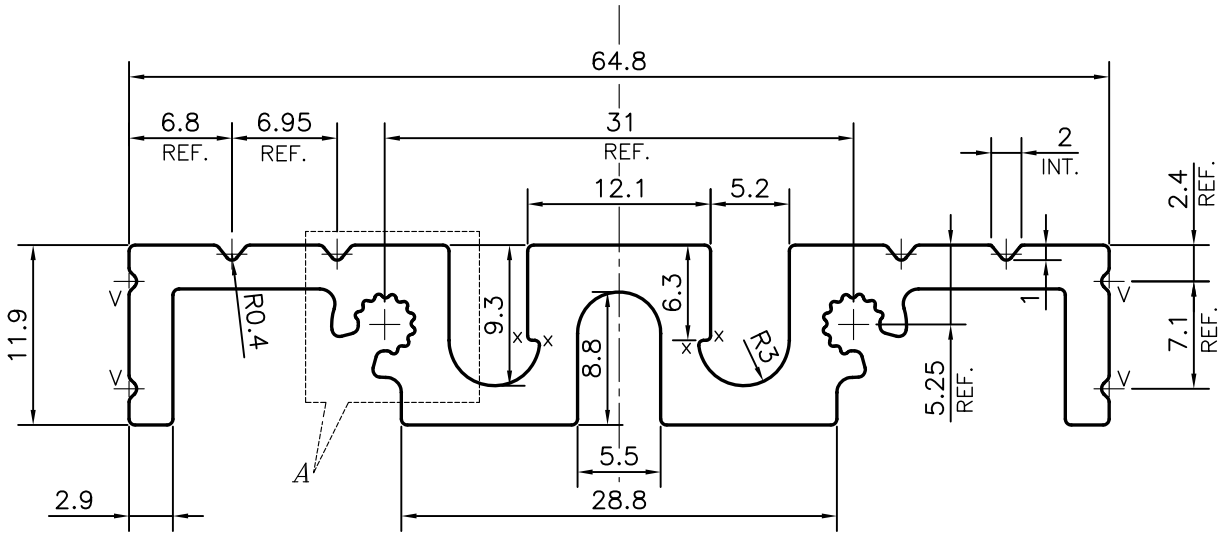
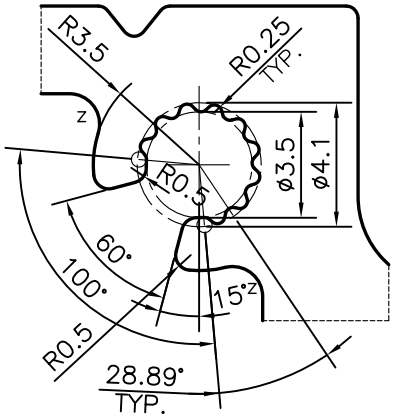
P–20801
X2640



SCALE:– 1:1





DETAIL OF "A"
SCALE 4:1

V = VEE GROOVE 0.5x90° (4 PLACES)
X = RADIUS 0.3mm. (4 PLACES)
Z = RADIUS 1.0mm. (4 PLACES)

DIMENSION		TOLERANCES (EXCEPT OPEN ENDS)	TOLERANCES (OPEN ENDS)	
OVER	UP TO AND INCLUDING		E≤60	60≤E<120
–	10	±0.15	±0.15	–
10	15	±0.20	±0.20	–
15	30	±0.25	±0.25	–
30	45	±0.30	±0.30	±0.45
45	60	±0.40	±0.40	±0.55
60	90	±0.45	±0.45	±0.65
90	120	±0.60	±0.60	±0.80
120	150	±0.80	±0.80	±1.0
150	180	±1.0	±1.0	±1.3
180	240	±1.2	±1.2	±1.5
240	300	±1.5	±1.5	±1.8

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	21–02–2020
CHECKED		
APPROVED	B.NATARAJA	29–02–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:EN–12020–2, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	370.366
PERIMETER mm.	258.85
WEIGHT kg/m	1.000

PARTY'S NAME	PD ALUMINIUM LTD., UK
PARTY'S DRAWING No.	PD47
ALLOY & TEMPER	6063 T6
DESCRIPTION	ARCHITECTURAL SECTION

DRAWING No.	SECTION No.
P–20801	–
X2640	X2640