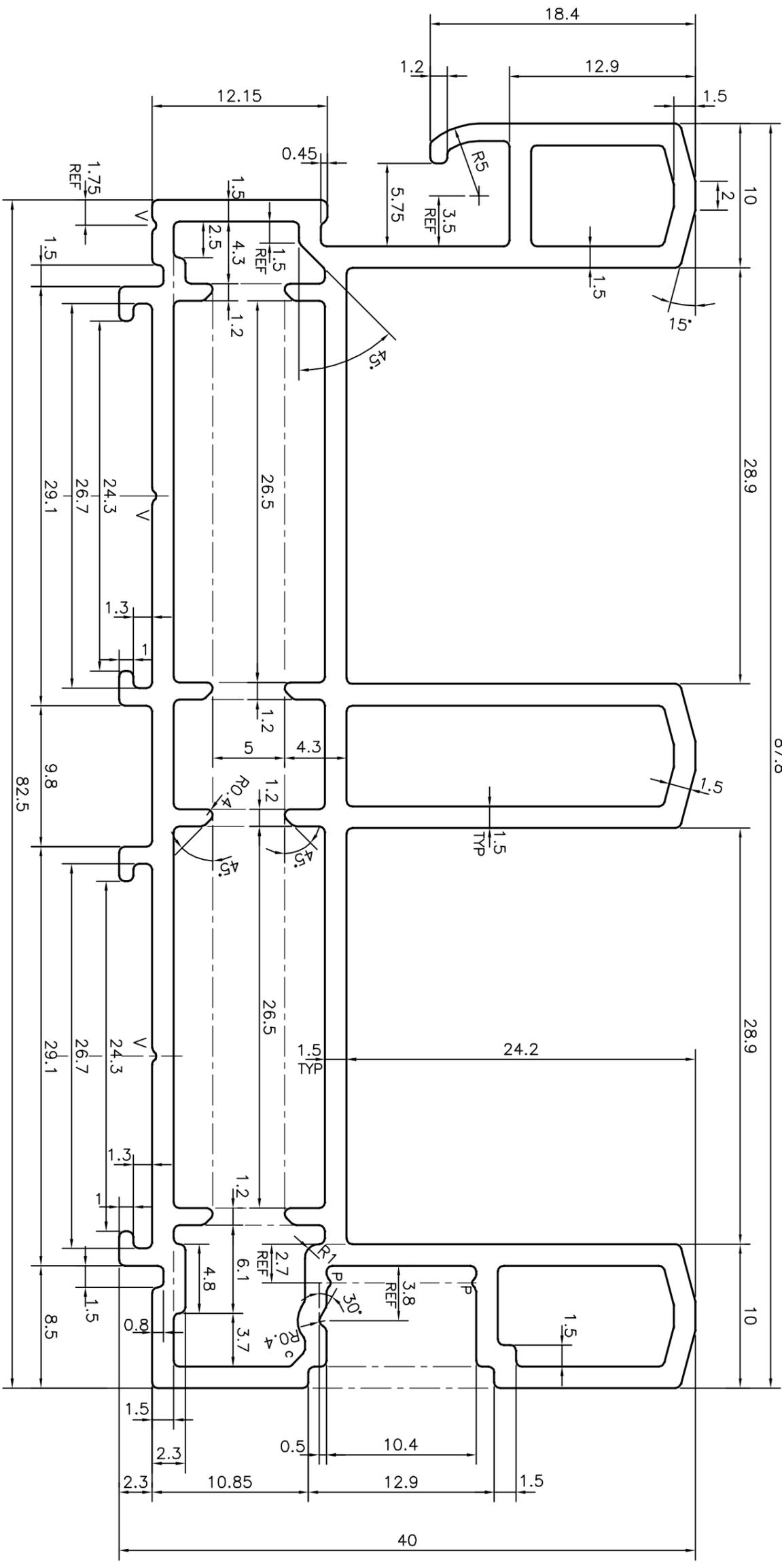


P-21161

X2685

87.8



c = CHAMFER 1.0x45° (1 PLACE)
 P = PIP 0.3x90° (2 PLACES)
 V = V GROOVE 0.3x90° (3 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD.</p> <p>BANGALORE-560073 (INDIA)</p>	
	DRAWN	NAME
	U.P. KAUSHIK	DATE
CHECKED		
APPROVED	B. NATARAJA	20-07-2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	RAJ ALUMINIUM INDUSTRIES, GANDHI NAGAR
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

