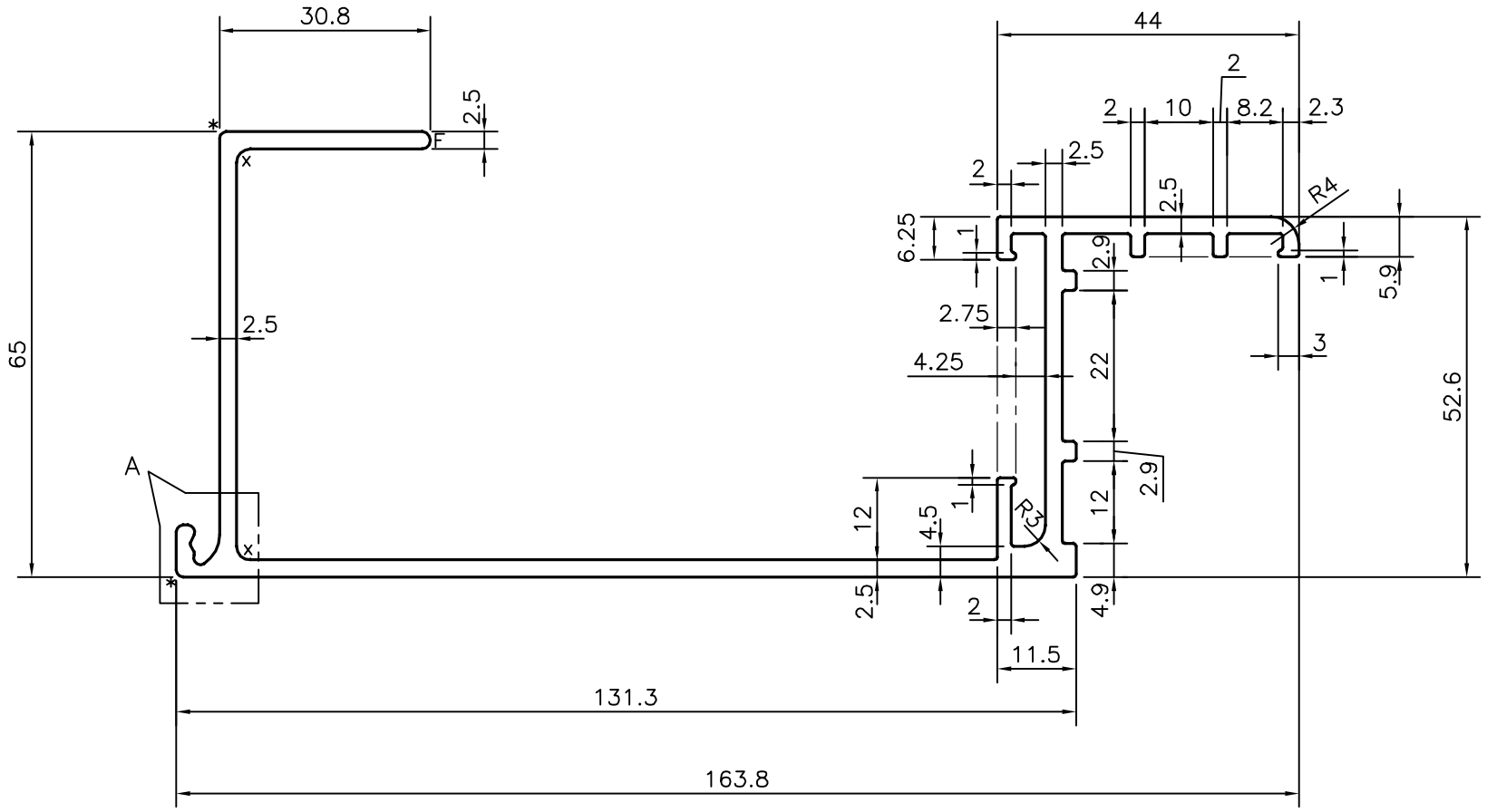
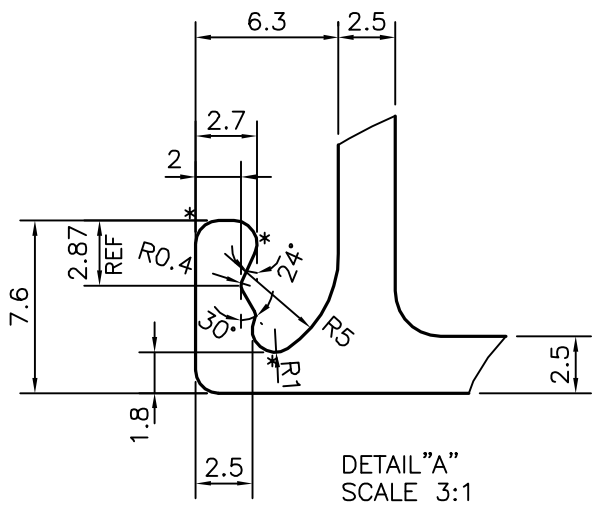
P–21264
X2694





DETAIL"A"
SCALE 3:1

F = FULL RADIUS (1 PLACE)
x = 2.0 RADIUS (2 PLACES)
* = 1.0 RADIUS (5 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	04–08–2020
CHECKED		
APPROVED	B.NATARAJA	18–08–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	877.631
PERIMETER mm.	688.751
WEIGHT kg/m	2.370

PARTY'S NAME	AMBICA ALUMINIUM CO., BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION

DRAWING No.	SECTION No.
P–21264	
X2694	X2694