



DETAIL OF "A"  
SCALE 4:1

F = FULL RADIUS (1 PLACE)

| TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS |       |                |       |
|--------------------------------------------------------------------------------|-------|----------------|-------|
| UPTO 6.40mm -                                                                  | ±0.20 | UPTO 32.0mm -  | ±0.38 |
| UPTO 10.0mm -                                                                  | ±0.23 | UPTO 50.0mm -  | ±0.46 |
| UPTO 12.0mm -                                                                  | ±0.25 | UPTO 60.0mm -  | ±0.53 |
| UPTO 16.0mm -                                                                  | ±0.28 | UPTO 80.0mm -  | ±0.69 |
| UPTO 25.0mm -                                                                  | ±0.30 | UPTO 100.0mm - | ±0.75 |
|                                                                                |       | UPTO 120.0mm - | ±0.85 |
|                                                                                |       | UPTO 160.0mm - | ±1.02 |
|                                                                                |       | UPTO 200.0mm - | ±1.14 |
|                                                                                |       | UPTO 250.0mm - | ±1.40 |
|                                                                                |       | UPTO 300.0mm - | ±1.65 |



**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

- SYMBOL OF QUALITY  
AN ISO 9001 COMPANY
1. ALL DIMENSIONS ARE IN mm.
  2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
  3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

|                      |                                                   |             |            |
|----------------------|---------------------------------------------------|-------------|------------|
| PARTY'S NAME         | PHRONESIZ MARKETING VENTURES PVT LTD., AURANGABAD |             |            |
| PARTY'S DRAWING No.  | AS PER AUTOCAD DRAWING                            |             |            |
| ALLOY & TEMPER       | 6063 T6                                           |             |            |
| DESCRIPTION          | WINDOW SECTION-3 TRACK WITH GRILL                 |             |            |
| DRAWN                | J.P.KAUSHIK                                       | DATE        | 12-08-2020 |
| CHECKED              |                                                   |             |            |
| APPROVED             | J.N.RAI                                           |             | 24-08-2020 |
| SCALE                | 2:1                                               |             |            |
| AREA mm <sup>2</sup> | 847.746                                           |             |            |
| PERIMETER mm.        | 651.784                                           |             |            |
| WEIGHT kg/m          | 2.289                                             |             |            |
| DRAWING No.          | P-21218-2                                         | SECTION No. |            |
|                      | X2696                                             |             | X2696      |

