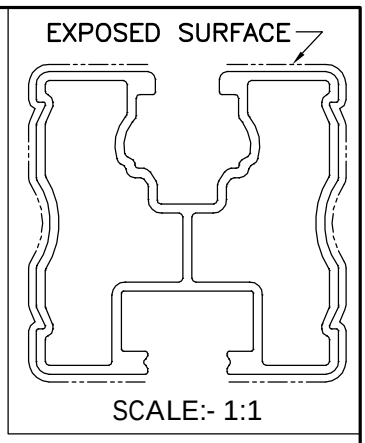
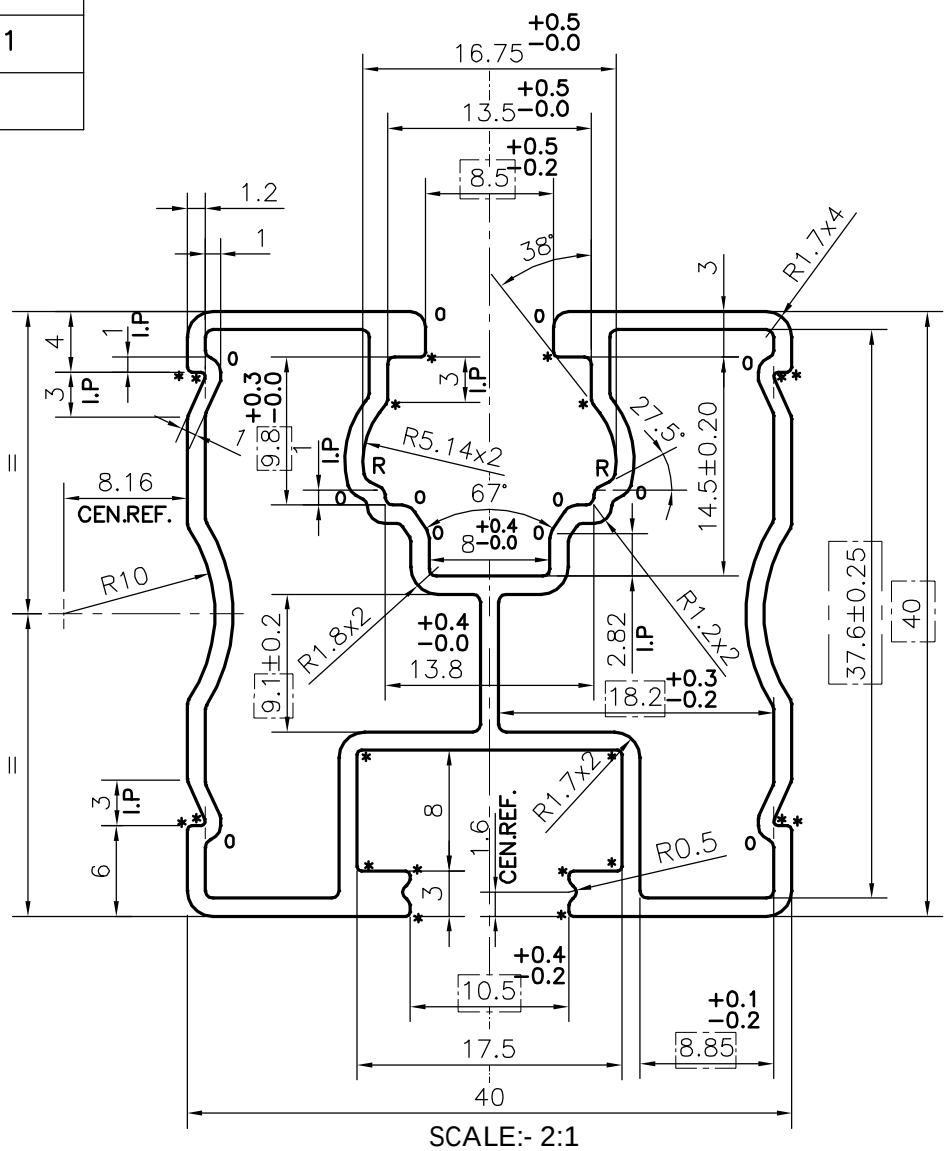
P–21670

X2721





SCALE:- 2:1

IMPORTANT DIMENSIONS

WEIGHT RANGE (kg/m)
0.711 – 0.914 (APPROX.)

RADIUS R0.5mm TYPICAL.

0 = 1 mm RADIUS (12 PLACES)
* = 0.3 mm RADIUS (20 PLACES)
R = 0.7 mm RADIUS (2 PLACES)

UNSPECIFIED WALL THICKNESS 1.2 mm

DIMENSION		TOLERANCES	TOLERANCES (OPEN ENDS)	
OVER	UP TO AND INCLUDING	(EXCEPT OPEN ENDS)	E≤60	60<E≤120
–	10	±0.15	±0.15	–
10	15	±0.20	±0.20	–
15	30	±0.25	±0.25	–
30	45	±0.30	±0.30	±0.45
45	60	±0.40	±0.40	±0.55
60	90	±0.45	±0.45	±0.65
90	120	±0.60	±0.60	±0.80
120	150	±0.80	±0.80	±1.0
150	180	±1.0	±1.0	±1.3
180	240	±1.2	±1.2	±1.5
240	300	±1.5	±1.5	±1.8

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	13–10–2020
CHECKED		
APPROVED	B.NATARAJA	06–11–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **EN12020–2** , UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	300.625
PERIMETER mm.	242.253
WEIGHT kg/m	0.812

PARTY'S NAME	THYSSENKRUPP MATERIALS, BELGIUM SA
PARTY'S DRAWING No.	TK404012
ALLOY & TEMPER	6060 T66
DESCRIPTION	INDUSTRIAL SECTION

DRAWING No.	SECTION No.
P–21670	–
X2721	X2721