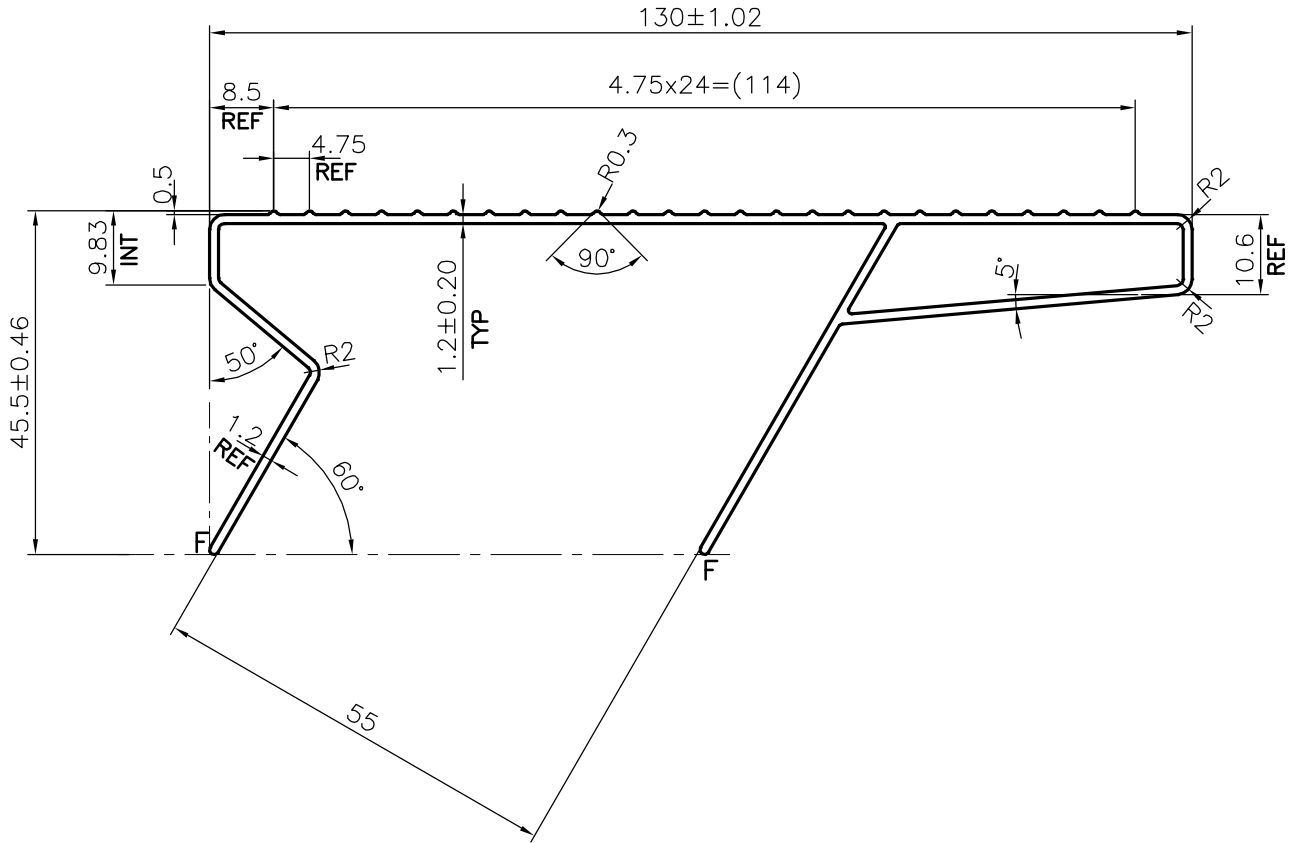


P-21800

X2769



APPROXIMATE WEIGHT RANGE - 0.795 - 1.113 kg/m

F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	24-11-2020
CHECKED		
APPROVED	B.NATARAJA	03-12-2020
SCALE		1:1
AREA mm ²		353.363
PERIMETER mm.		476.221
WEIGHT kg/m		0.954
DRAWING No.	SECTION No.	
P-21800	-	
X2769	X2769	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	SARASWATI, MUMBAI MARKET
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6063 T6
DESCRIPTION	LADDER SECTION