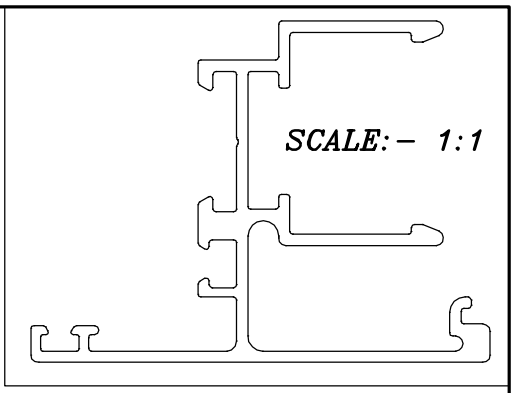
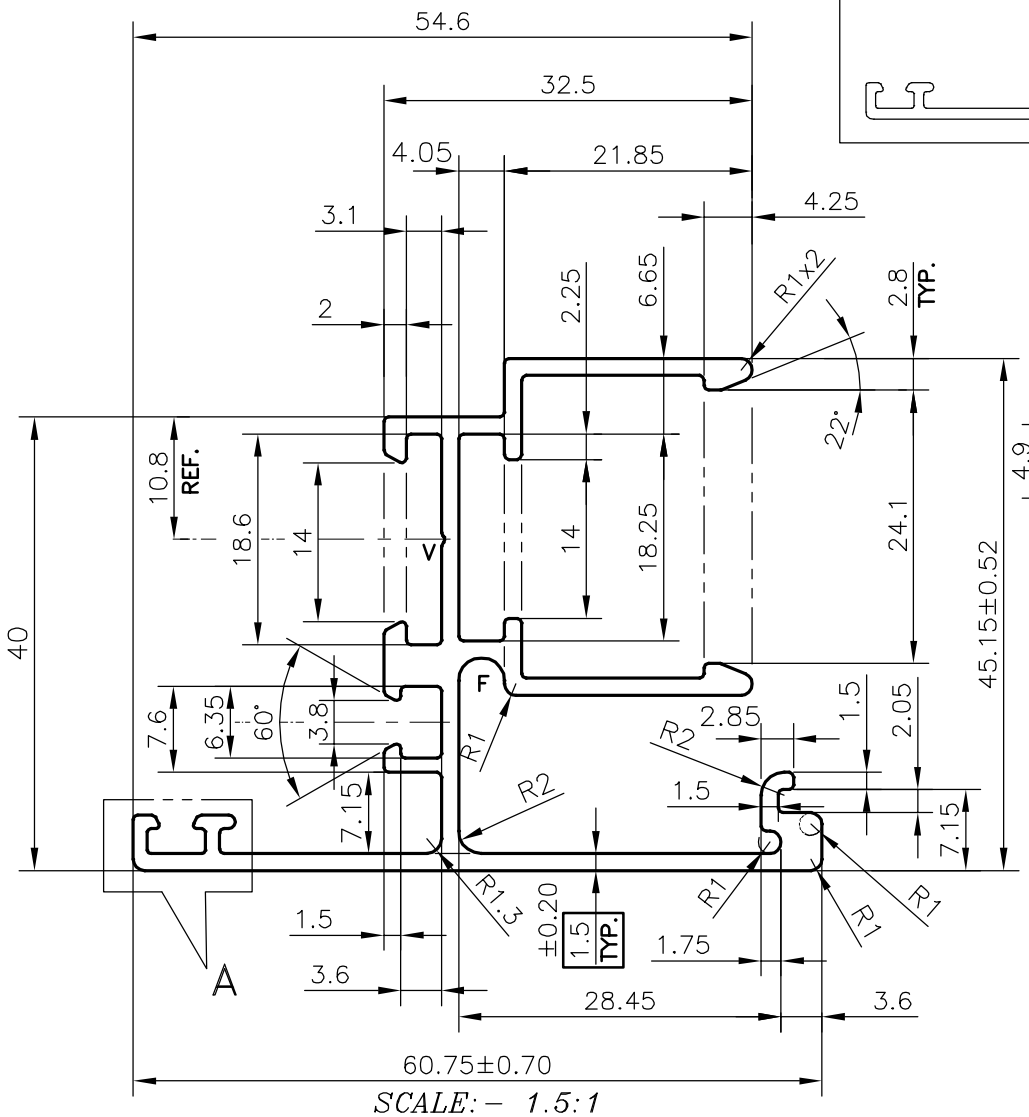
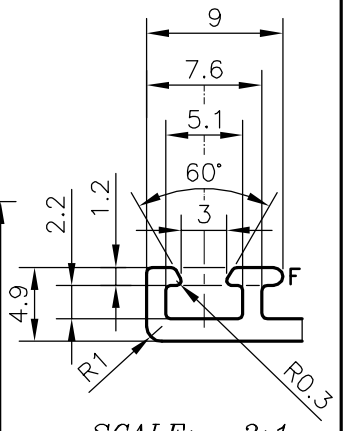
P–21469
X2775





SCALE:– 1.5:1



SCALE:– 2:1
DETAIL OF "A"

F = FULL RADIUS (2 PLACES)
V="V" GROOVE 0.3x90° (1 PLACE)

*WEIGHT RANGE (kg/m)– **0.811 – 0.991** (APPROX.)*

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00	
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	15–09–2020
CHECKED		
APPROVED	B.NATARAJA	09–12–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981 , UNLESS OTHERWISE SPECIFIED

SCALE	1.5:1
AREA mm²	333.707
PERIMETER mm.	401.243
WEIGHT kg/m	0.901

PARTY'S NAME	HARI ALUMINIUM, AHMEDABAD
PARTY'S DRAWING No.	AS PER AutoCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P–21469	–
X2775	X2775