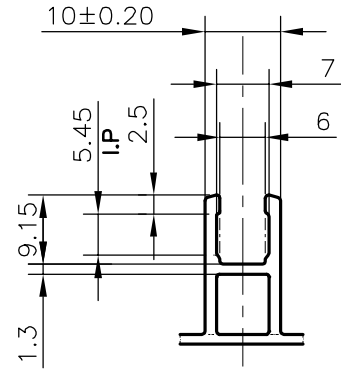
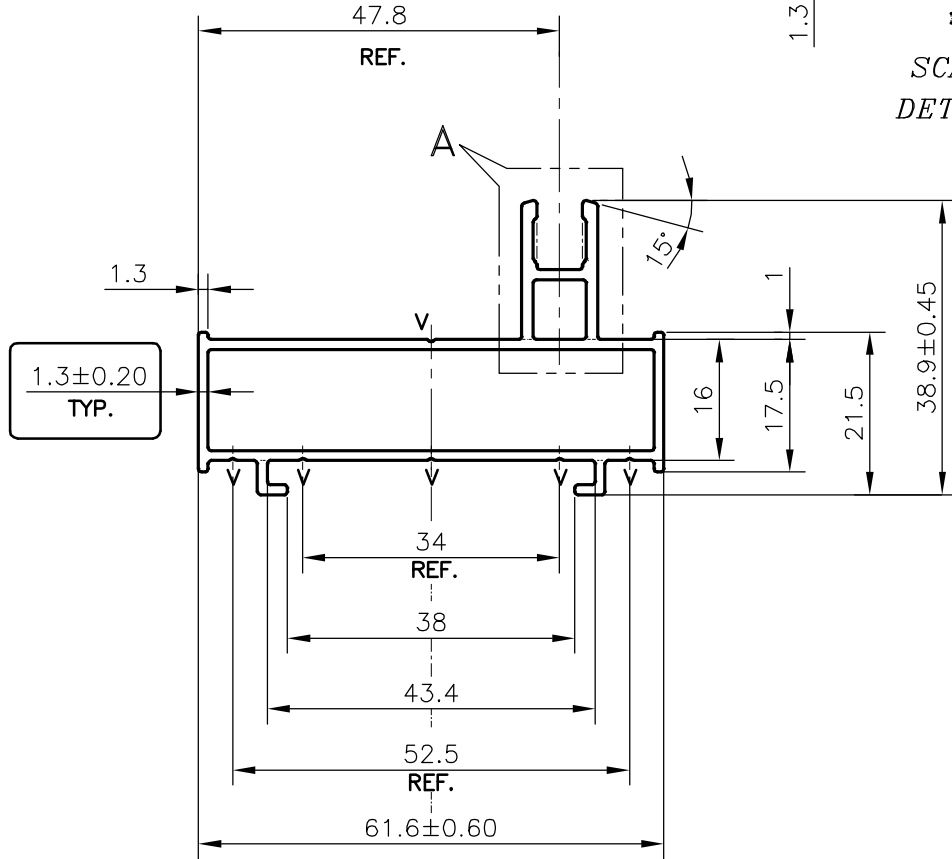


P-21478

X2782



SCALE:- 1:1
DETAIL OF "A"




SCALE:- 1:1

WEIGHT RANGE (kg/m) - 0.697 - 0.851 (APPROX.)

V="V" GROOVE 0.3x90° (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	DARPAN	15-09-2020
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	09-12-2020
		SCALE		1:1
PARTY'S NAME HARI ALUMINIUM, AHMEDABAD		AREA mm ²		286.592
		PERIMETER mm.		245.005
PARTY'S DRAWING No. AS PER AutoCAD DRAWING		WEIGHT kg/m		0.774
		DRAWING No.	SECTION No.	
ALLOY & TEMPER 6063 T6		P-21478		-
		X2782		X2782
DESCRIPTION WINDOW SECTION				