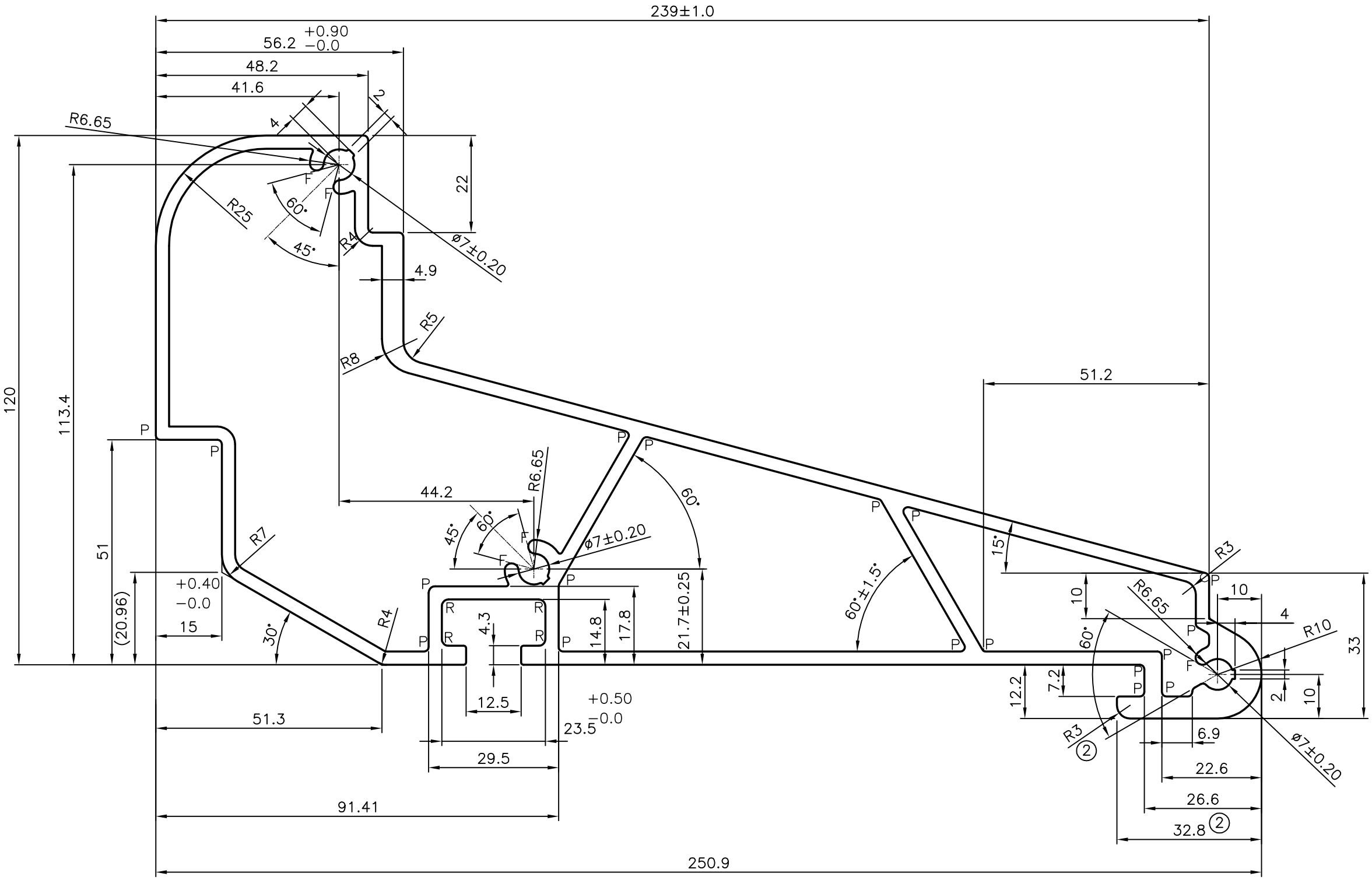
P–6813–1
S1886
X663
24575
X663



GENERAL WALL THICKNESS :–3.0mm (TYP)
F= FULL RADIUS (5 PLACES)
R= R 1.5 RADIUS (4 PLACES)
P= R 1.0 RADIUS (17 PLACES)

ISSUE–2 DIMENSION CHANGED FROM 33.60mm TO 32.80mm & R3 DIMENSION ADDED

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	HANSPAL TRADERS, KAPURTHALA
PARTY'S DRAWING No.	LW 62106
ALLOY & TEMPER	63400 WP
DESCRIPTION	REAR PROFILE

	NAME	DATE
DRAWN	J.P.KAUSHIK	17–07–2009
CHECKED		
APPROVED		
SCALE		1:1
AREA mm^2		2683.704
PERIMETER mm.		740.995
WEIGHT kg/m		7.246

DRAWING No.	SECTION No.
P–6813–1	–
S1886	S1886
X663	X663
24575	24575
X663	X663–ISSUE–2