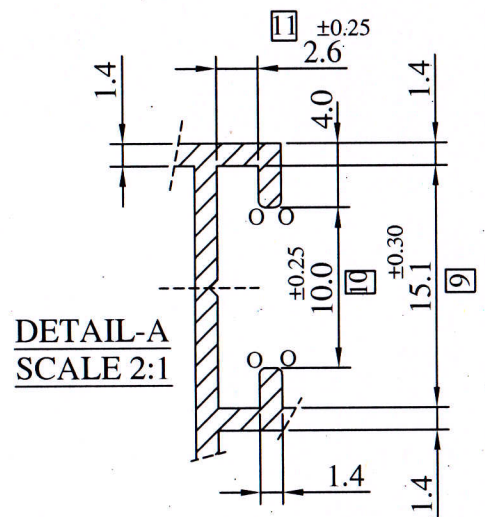
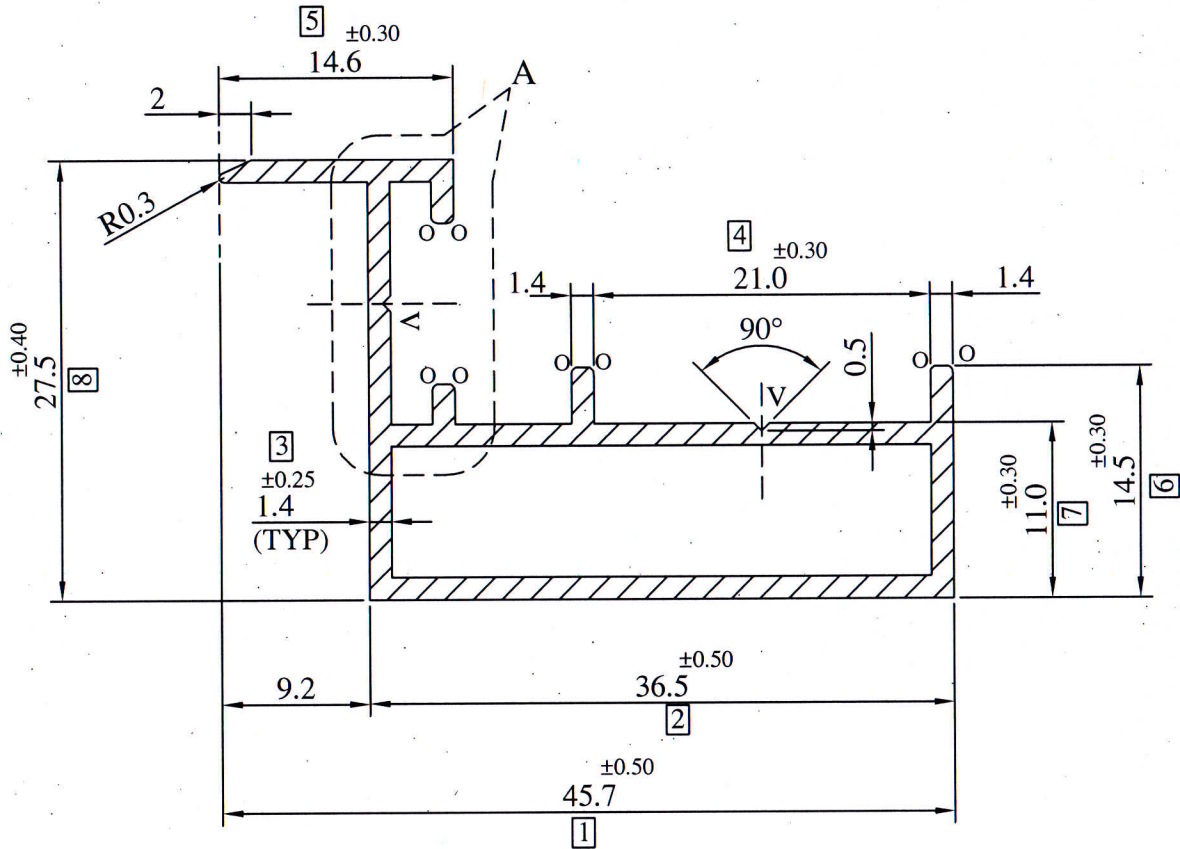


SCALE 1:1



DETAIL-A
SCALE 2:1



SUB FRAME -3

NOTE:-

V- Groove = 0.5X90°
O = 0.40R

LOCATION-PI-2HOLE
ALL DIMENSION ARE IN M.M.
UNSPECIFIED CORNER RADIUS:0.40

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST = 1/4°/300 M.M.
FLATNESS = WIDTH X 0.005mm.
STRAIGHTNESS = 1.50 M.M./MTR.
ANGULARITY = ±1.5°

JINDAL ALUMINIUM LTD. BHIWADI - 301019

PARTY SAMPLE & DRG. SUB FRAME-3		PARTY NAME M/S AASTHA ALUMINA PVT. LTD.		REF:- AS PER EMAIL DT.- 25.01.17			
		DRAWN	VIVEK YADAV	04.02.17	AREA	181.97	MM ²
		CHECKED	<i>[Signature]</i>		WEIGHT	0.491	KG/M.
		APPROVED	<i>[Signature]</i>	11/3/17	WT. RANGEA	-----	Kg/12'
		SCALE	1:1, 2:1	DATE	ALLOY	6063-T6	
00	(REF.)	CRITICAL DIM. *			MAL NO.	16121	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	83.80	SEC.NO. D-6861
		REVISION			EXT.	177.17	